

TRIM
SPECIALTY &
MOLDINGS



*Build ★
America*

WINDSORONE

CRAFTSMANSHIP FIRST



INTERIOR/EXTERIOR USE | LEARN ABOUT THE **30** YEAR WARRANTY AND OUR PROTECTED PROCESS



CRAFTSMANSHIP FIRST.

*The first thing you notice on a home is the detail work.
Builders use WindsorONE Trim Boards &
Moldings on their projects because craftsmanship comes first.
It gets your work noticed and generates referrals.*

QUESTIONS? ASK THE BOYS:

888.229.7900



From our family to yours,

**ALL  WINDSORONE
PRODUCTS ARE CERTIFIED
WITH A GOLD INDOOR
AIR QUALITY RATING**



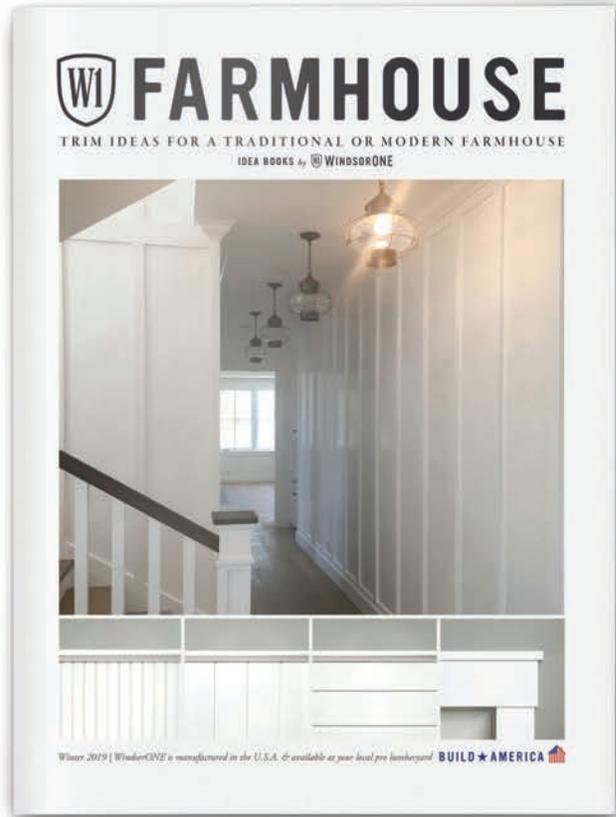
**INDOOR ADVANTAGE GOLD
BUILDING MATERIALS**

**THIS INCLUDES PROTECTED BOARDS:
DURABLE FOR THE EXTERIOR
HEALTHY FOR THE INTERIOR**

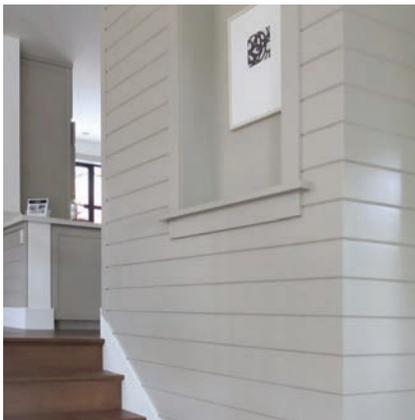
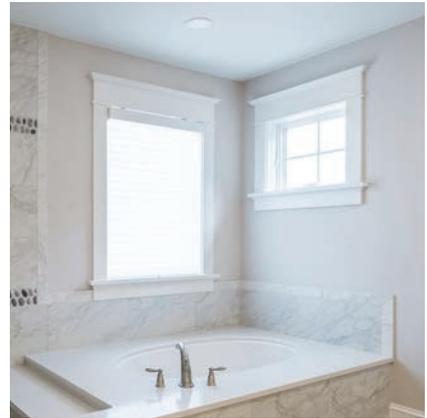
Thank you for choosing wood!



WindsorONE is Manufactured in the U.S.A.



MORE RESOURCES AVAILABLE For a deeper dive on certain styles, check out the Idea Books: WindsorONE.com/ideabooks



IDEA GALLERY

Find more trim ideas in every category
at [WindsorONE.com/ideas](https://www.windsorone.com/ideas)

INSTAGRAM

Tag your projects with [#WindsorONE](https://www.instagram.com/WindsorONE)
& follow us [@WindsorONE](https://www.instagram.com/WindsorONE).

PINTEREST

Find WindsorONE on Pinterest and
add to your project boards.



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p. 21 T&G PROTECTED



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SHIPLAP PROTECTED



p. 32 CLASSICAL COLONIAL
TRADITIONAL



p. 38 GREEK REVIVAL
TRADITIONAL



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TRADITIONAL



p. 50 COLONIAL REVIVAL
TRADITIONAL



p. 56 BEADED CASING
TRADITIONAL



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TRADITIONAL

and p.61 Exterior Moldings Protected

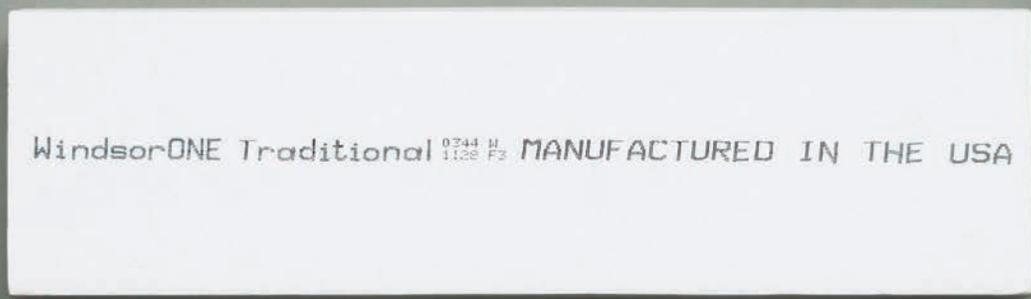
2 TYPES OF BOARDS

Check the Ink Stamp to tell the difference



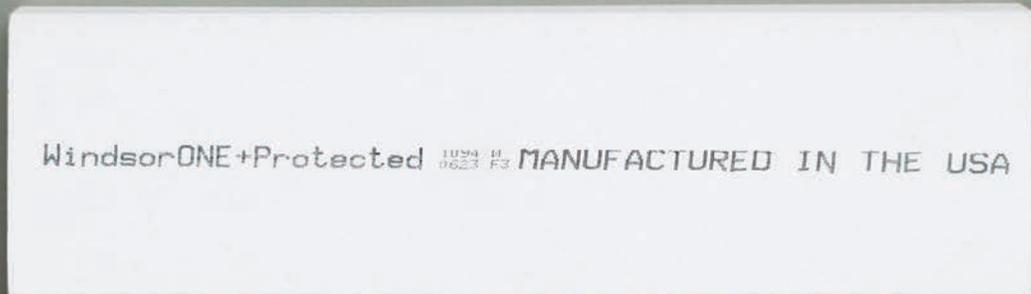
ALL WindsorONE® BOARDS ARE STRAIGHT TIGHT & TRUE

Boards are made of real wood, finger jointed and coated with three coats of acrylic latex primer. WindsorONE Traditional® Boards can be used for both interior and exterior use. The back of all WindsorONE Traditional boards contain an ink stamp (“WindsorONE Traditional”) to be easily identified.



30 YEAR WARRANTY* PROTECTS AGAINST ROT, INSECTS AND MOLD

Boards are made of real wood, finger jointed and coated with three coats of acrylic latex primer. All boards are protected with a 30 year warranty against rot, insects & mold. WindsorONE Protected® Boards can be used for both interior and exterior use. The back of all WindsorONE Protected boards contain an ink stamp (“WindsorONE Protected”) to be easily identified.



**Warranty based on proper installation. | Questions on Protected vs. Traditional? Call 888.229.7900*



**BUILD
AMERICA**

MANUFACTURED IN THE U.S.A.





WHAT DOES 2524 MEAN FOR YOU?

2 **200,000:**
200,000 American jobs
are lost to outsourcing
each year.

2 **220,000:**
220,000 more jobs
would be created here
in the U.S.

5 **5 %**
If builders bought an
additional 5% more
building materials
manufactured in the U.S...

4 **45 ¢**
When you buy locally 45¢
of your dollar gets returned
to your local community,
vs. 15¢ otherwise.



*“Take away my people,
but leave my factories and
soon grass will grow on the
factory floors... Take away my
factories, but leave my people
and soon we will have a new
and better factory.”*
-ANDREW CARNEGIE



YOUR LOCAL LUMBERYARD
WindsorONE is only available at your local pro lumberyard.
To find the dealer nearest you visit WindsorONE.com/locate



HEALTH STARTS AT HOME

Sustainably harvested

No-waste waterborne components

No-waste priming process

Safe to live with & work with

No harmful off gassing

Gold Indoor Air Quality Rating

No added urea-formaldehyde



INDOOR ADVANTAGE GOLD
BUILDING MATERIALS

Certified Compliance with the

THE MOST RIGOROUS INDOOR AIR QUALITY STANDARDS

in North America¹



**30
YEAR**

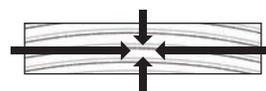
WARRANTY*

PROTECTED
BOARDS HAVE
A SAFE,
ECOLOGICALLY
SOUND WATER-
BOURNE PROCESS

A PROPRIETARY
PROTECTION
PROCESS

Unlike other treatments, ours
protects to the core. Providing
you the most stable boards on the
market. A protection process that is

DURABLE FOR THE
EXTERIOR
& SAFE FOR THE
INTERIOR



Protects to the core!
(including heartwood)

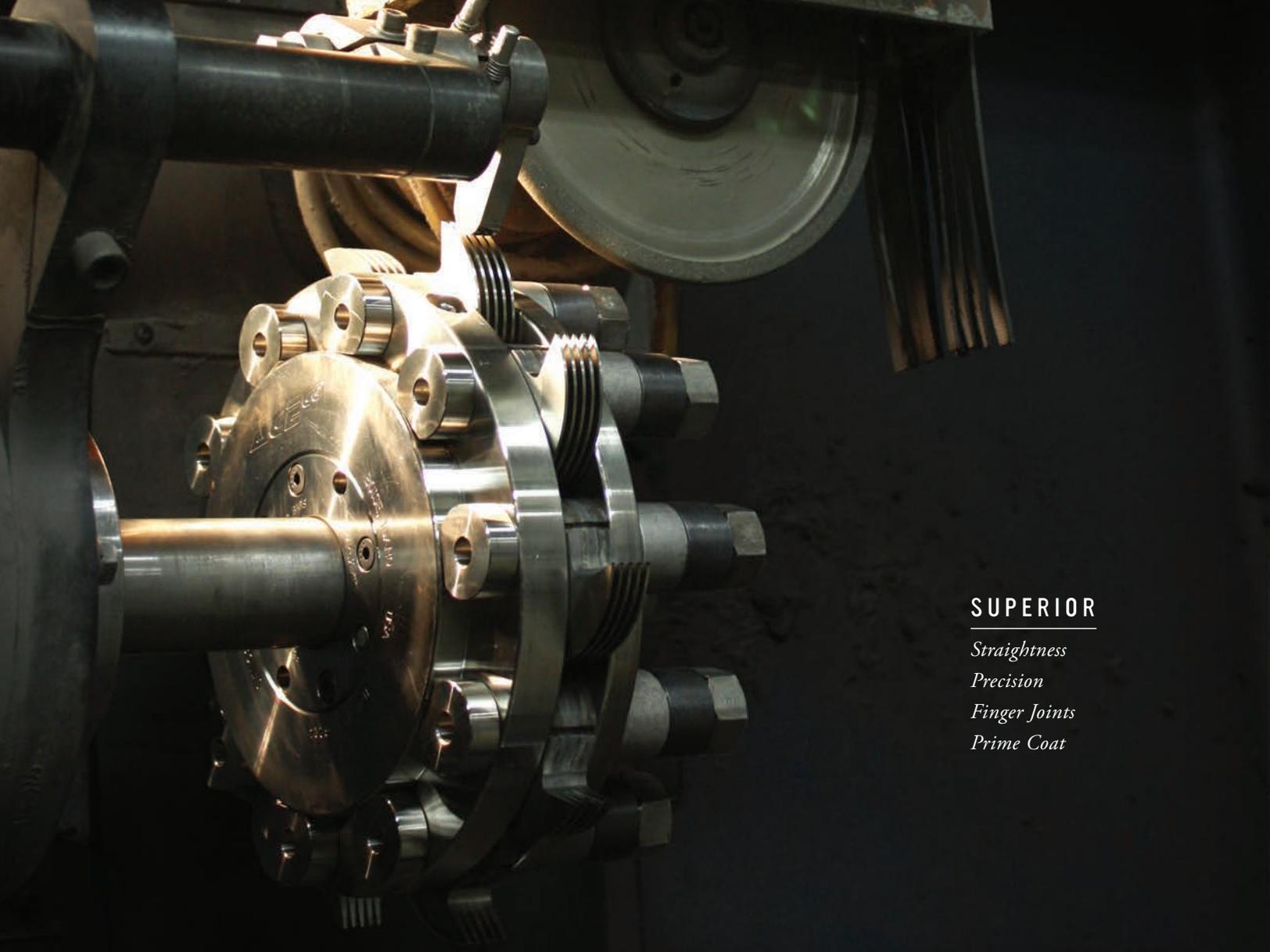
SUSTAINABLE

NO WASTE



¹SCS Gold emissions testing standards

*Warranty based on proper installation, see [WindsorONE.com/install](https://www.windsorone.com/install) for details | column photo credit: RC Construction in CA



SUPERIOR

Straightness
Precision
Finger Joints
Prime Coat



CRAFTSMANSHIP FIRST

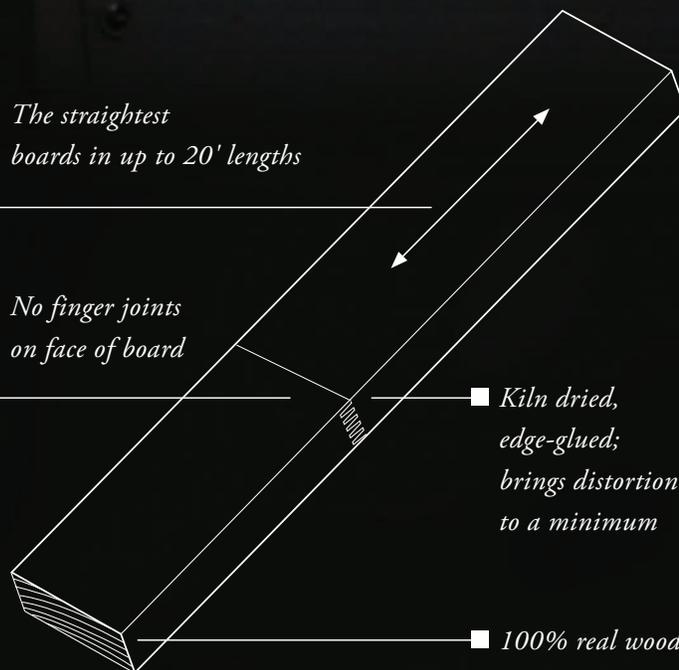
Have you ever picked up a 16ft or 20ft board and stared down it? Often you'll notice twisting and cupping on a longer board. Not the case with WindsorONE Trim Boards; superior finger jointing and edge gluing ensure you get one of the most straight, tight and true trim boards on the market.

■ *The straightest
boards in up to 20' lengths*

■ *No finger joints
on face of board*

■ *Kiln dried,
edge-glued;
brings distortion
to a minimum*

■ *100% real wood*





2 INSTALL 2" ABOVE PORCHES, ROOFS, ETC:

2" breaks are crucial on the porches, roofs and all flat surfaces (patios, decks, etc).



6 INSTALL 6" ABOVE GRADE:

Trim should be installed at least 6" from ground.



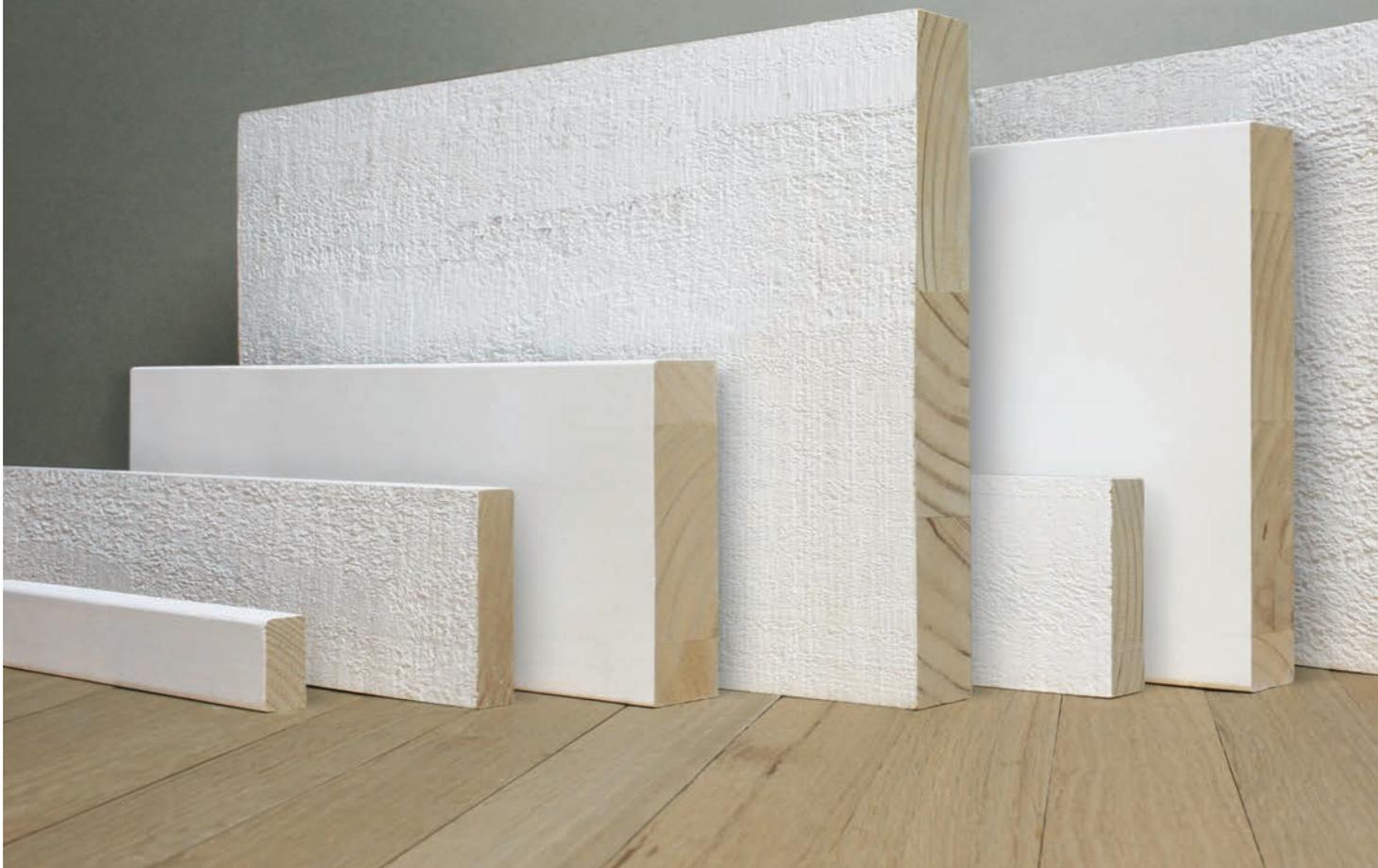
1/4 INSTALL 1/4" ABOVE FLASHING:

Flashing is imperative, but maintain a 1/4" gap for a capillary break.

Educating the builders of today and tomorrow on proper building practices is imperative. This is why WindsorONE works with a variety of building specialists to help teach and reinforce proper building practices. To view content visit WindsorONE.com/install.

S1S2E TRIM BOARDS

30-YR Warranty* on Protected Boards



S1S2E BOARDS

ARE ALL PROTECTED



16' 20' 30 YR warranty* on Protected boards

| | | | |
|---|---|---------|---|
| • | • | 1x2 | ■ |
| • | • | 1x3 | ■ |
| • | • | 1x4 | ■ |
| • | • | 1x6 | ■ |
| • | • | 1x8 | ■ |
| • | • | 1x10 | ■ |
| • | • | 1x12 | ■ |
| • | • | 5/4 x3 | ■ |
| • | • | 5/4 x4 | ■ |
| • | • | 5/4 x6 | ■ |
| • | • | 5/4 x8 | ■ |
| • | • | 5/4 x10 | ■ |
| • | • | 5/4 x12 | ■ |
| • | • | 2 x2 | ■ |
| • | • | 2 x4 | ■ |
| • | • | 2 x6 | ■ |
| • | • | 2 x8 | ■ |
| • | • | 2 x10 | ■ |
| • | • | 2 x12 | ■ |



**REVERSIBLE ROUGH SAWN
ON ONE SIDE, SMOOTH ON
OTHERS WITH EASED EDGES**

All S1S2E products are protected with a 30 year warranty against rot, insects and mold. Durable for the exterior, healthy for the interior.

*Warranty based on proper installation, see WindsorONE.com/install for details 9



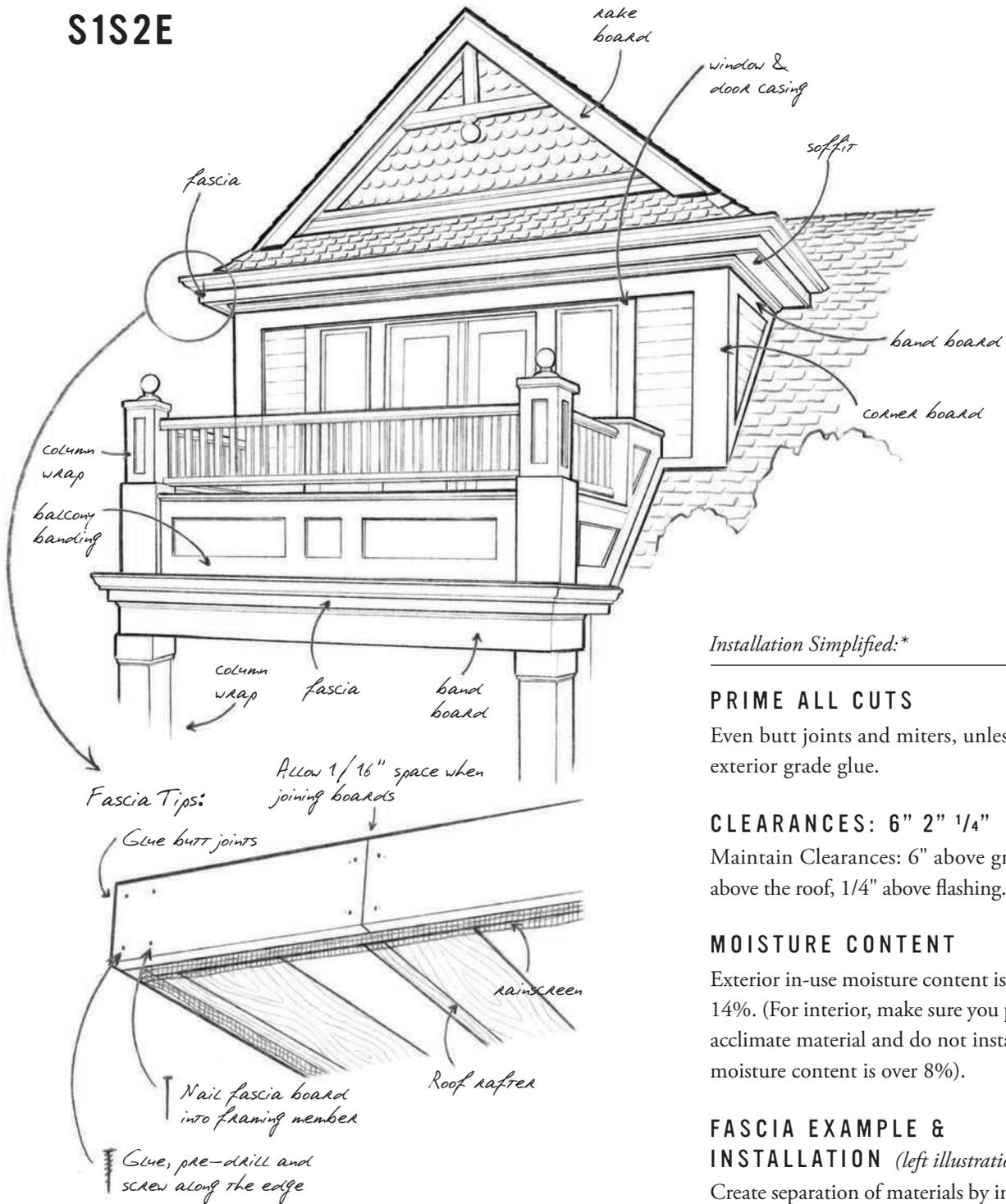
ROUGH
— OR —
SMOOTH
REVERSIBLE
S1S2E TRIM

CREDITS

*1-2. From the WindsorONE archive 3. Jeffrey J. Masters Construction in HI
4-5. Streamline Builders in CA 6. From the WindsorONE archive*

FOR MORE IDEAS VISIT WindsorONE.com/ideas

S1S2E



*Installation Simplified.**

PRIME ALL CUTS

Even butt joints and miters, unless using exterior grade glue.

CLEARANCES: 6" 2" 1/4"

Maintain Clearances: 6" above grade, 2" above the roof, 1/4" above flashing.

MOISTURE CONTENT

Exterior in-use moisture content is approx. 14%. (For interior, make sure you properly acclimate material and do not install when moisture content is over 8%).

FASCIA EXAMPLE & INSTALLATION *(left illustration)*

Create separation of materials by inserting housewrap which incorporates rainscreen (e.g. Home Slicker) between the framing member and fascia board.

Remember, make sure that there is 2" of clearance between your fascia and all roofing materials.

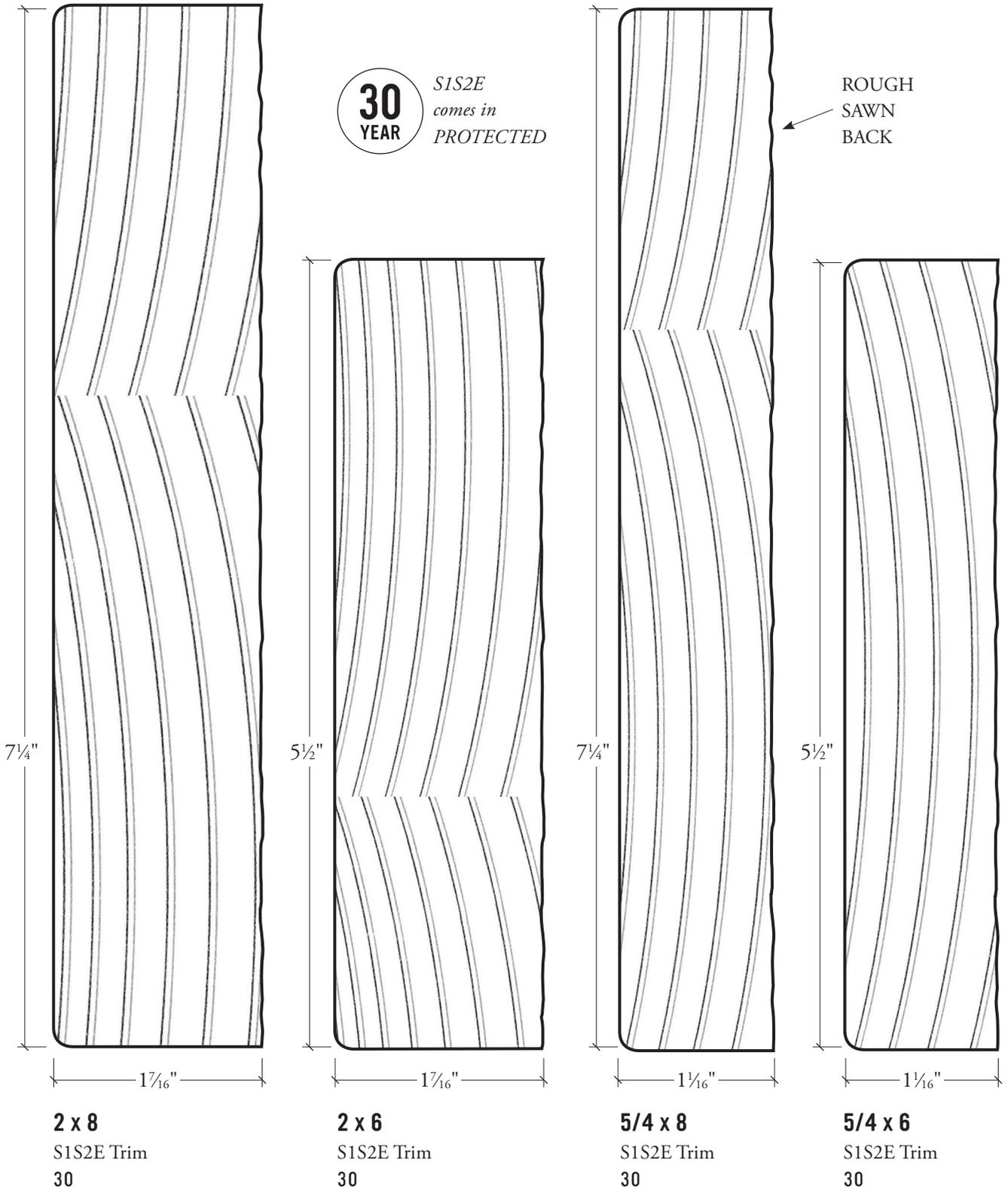
APPROVED EXTERIOR USES: Window & Door Trim, Fascia, Soffit, Ceiling, Rake, Corner & Band Boards, Column Wraps

DO NOT USE FOR: Hand Rails, Planters, Pergolas, Trellises, Decking, Siding, Fences, Exterior Stairs

1/1

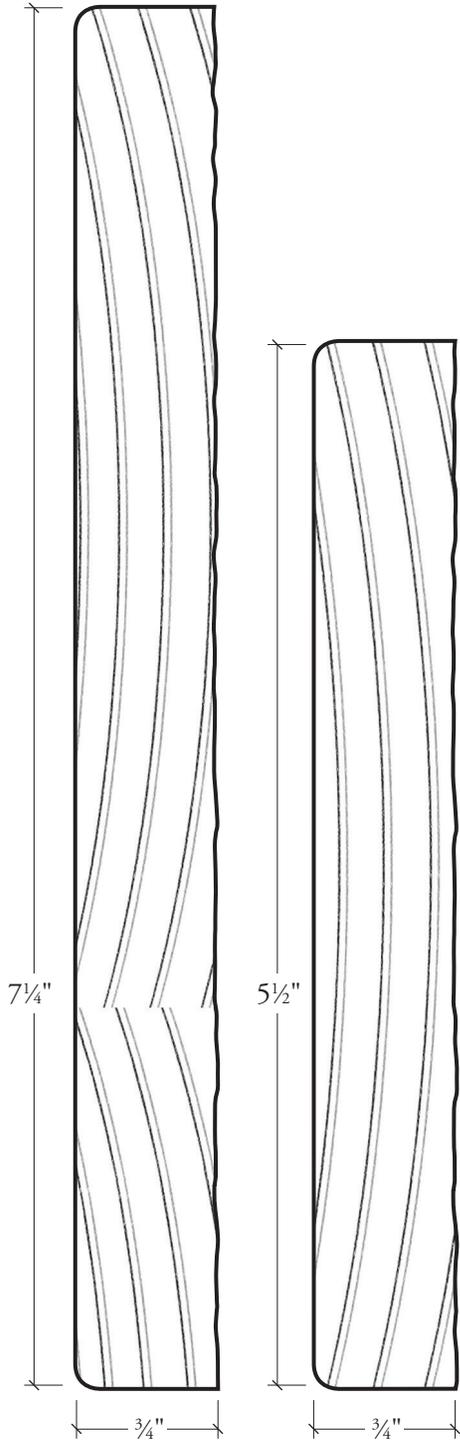
S1S2E BOARDS: REVERSIBLE ROUGH-SAWN, 2 EASED EDGES

SCALE SELECTED FULL SCALE EXAMPLES:



S1S2E BOARDS (WITH WindsorONE PROTECTED 30yr WARRANTY*)

S1S2E



1 x 8
S1S2E Trim
30

1 x 6
S1S2E Trim
30

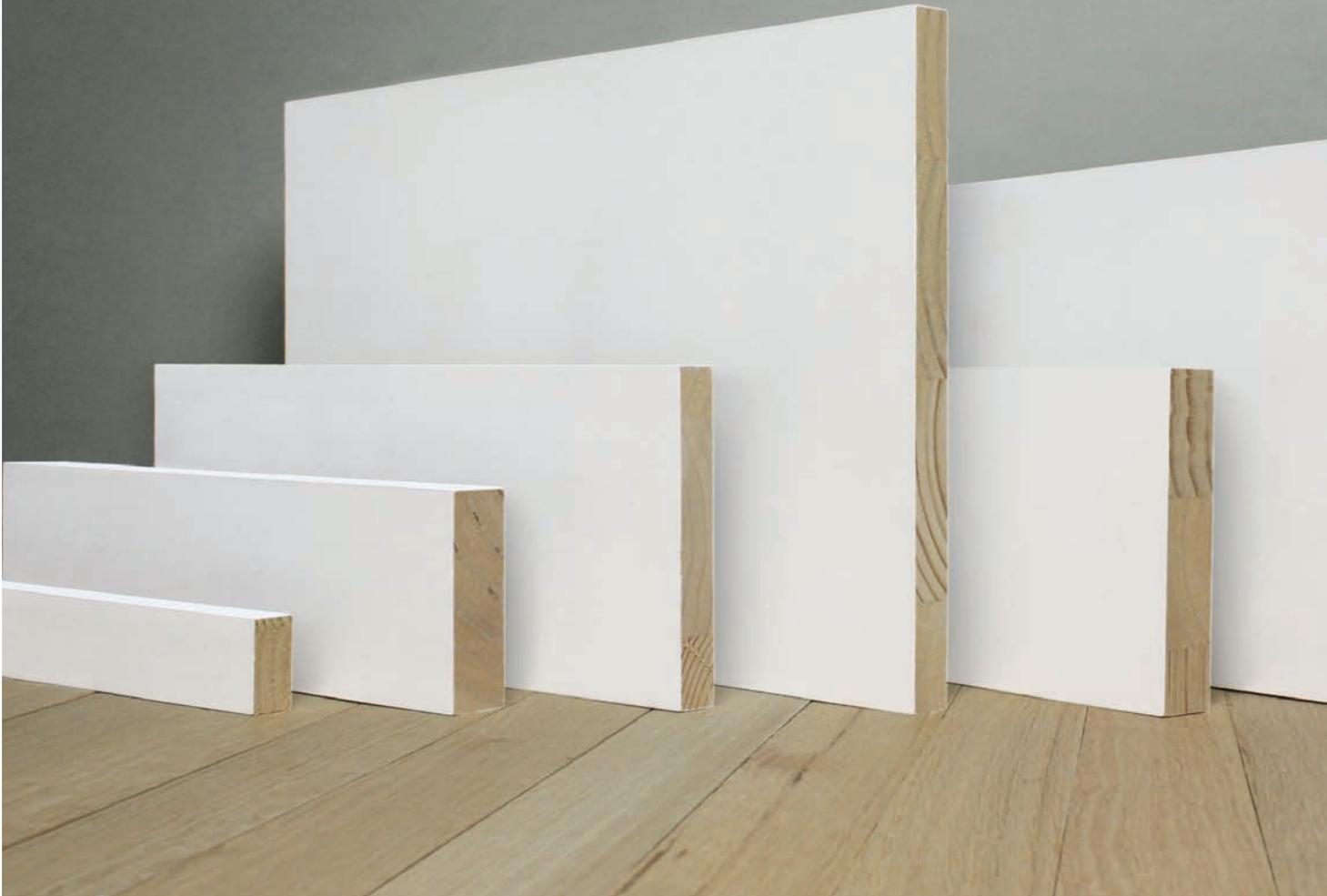
| lengths 16' 20' | nominal sizes | net sizes | 1/4 scale of profiles **(also shown in full scale on left) |
|--------------------|------------------|-------------------|---|
| • • | 1 x 2 | 3/4" x 1 1/2" | |
| • • | 1 x 3 | 3/4" x 2 1/2" | |
| • • | 1 x 4 | 3/4" x 3 1/2" | |
| • • | 1 x 6 | 3/4" x 5 1/2" | |
| • • | 1 x 8 | 3/4" x 7 1/4" | |
| • • | 1 x 10 | 3/4" x 9 1/4" | |
| • • | 1 x 12 | 3/4" x 11 1/4" | |
| • • | 5/4 x 3 | 1 1/16" x 2 1/2" | |
| • • | 5/4 x 4 | 1 1/16" x 3 1/2" | |
| • • | 5/4 x 6 | 1 1/16" x 5 1/2" | |
| • • | 5/4 x 8 | 1 1/16" x 7 1/4" | |
| • • | 5/4 x 10 | 1 1/16" x 9 1/4" | |
| • • | 5/4 x 12 | 1 1/16" x 11 1/4" | |
| • • | 2 x 2 | 1 7/16" x 1 1/2" | |
| • • | 2 x 4 | 1 7/16" x 3 1/2" | |
| • • | 2 x 6 | 1 7/16" x 5 1/2" | |
| • • | 2 x 8 | 1 7/16" x 7 1/4" | |
| • • | 2 x 10 | 1 7/16" x 9 1/4" | |
| • • | 2 x 12 | 1 7/16" x 11 1/4" | |

S1S2E 1/4 SCALE
Full list above

S4SSE

TRIM BOARDS

Available in Traditional or Protected



S4SSE TRIM BOARDS



TRADITIONAL *or* PROTECTED

16' *Traditional & Protected lengths*

30 YR *warranty* on Protected*

| | | | |
|---------|---|---------|---|
| 1x2 |  | 1x2 |  |
| 1x3 |  | 1x3 |  |
| 1x4 |  | 1x4 |  |
| 1x5 |  | 1x5 |  |
| 1x6 |  | 1x6 |  |
| 1x8 |  | 1x8 |  |
| 1x10 |  | 1x10 |  |
| 1x12 |  | 1x12 |  |
| 5/4x3 |  | 5/4x3 |  |
| 5/4x4 |  | 5/4x4 |  |
| 5/4x5 |  | 5/4x5 |  |
| 5/4x6 |  | 5/4x6 |  |
| 5/4x8 |  | 5/4x8 |  |
| 5/4x10 |  | 5/4x10 |  |
| 5/4 x12 |  | 5/4 x12 |  |



SMOOTH SURFACE 4 SIDES

All WindsorONE Trim Boards come with a three coat, 100% acrylic latex primer ensuring a smooth finish. Bottom line, it saves you time and money on the jobsite.

**Warranty based on proper installation, see WindsorONE.com/install for details* 15



1.



2.



3.



4.



5.



6.

INTERIOR — & — EXTERIOR USE

CREDITS

1. Compton Homes in AL 2. RW Anderson Homes & First Lamp Architecture Construction in WA 3. From the WindsorONE archive 4. Art Guerrero in CA 5. Platinum Homes and Custom Trim and Rails in TX. 6. Streamline Builders in CA

FOR MORE IDEAS VISIT WindsorONE.com/ideas



INSTALLATION SIMPLIFIED*



MOISTURE CONTENT Exterior in-use moisture content is approx. 14%. (For interior, make sure you properly acclimate material and do not install when moisture content is over 8%).



CLEARANCES: 6" 2" 1/4" Maintain Clearances: 6" above grade, 2" above the roof, 1/4" above flashing.



PRIME ALL CUTS (Even butt joints and miters, unless using exterior grade glue).



APPROVED EXTERIOR USES Window & Door Trim, Fascia, Soffit, Ceiling, Rake, Corner & Band Boards, Column Wraps

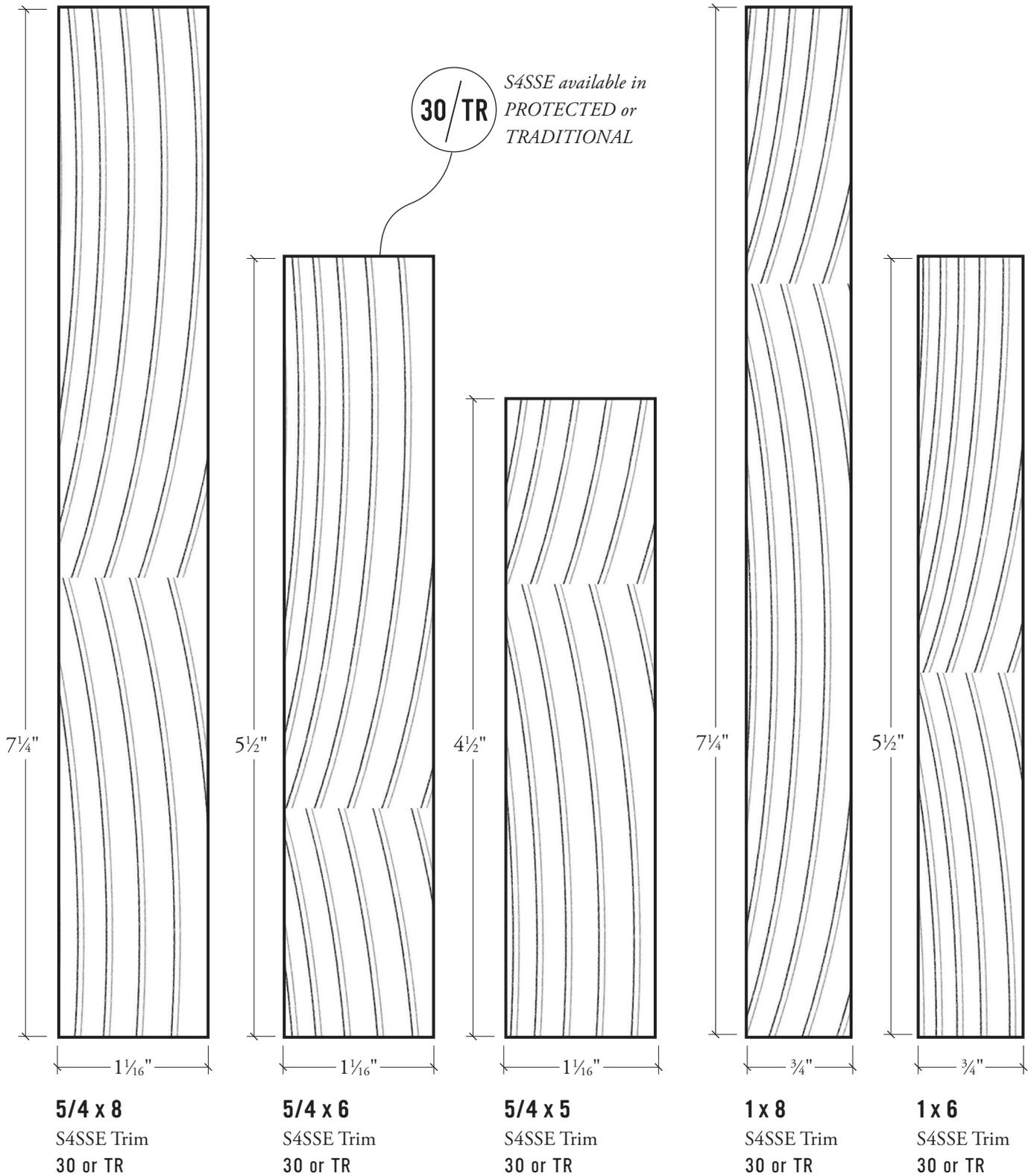


DO NOT USE FOR Hand Rails, Planters, Pergolas, Trellises, Decking, Siding, Fences, Exterior Stairs

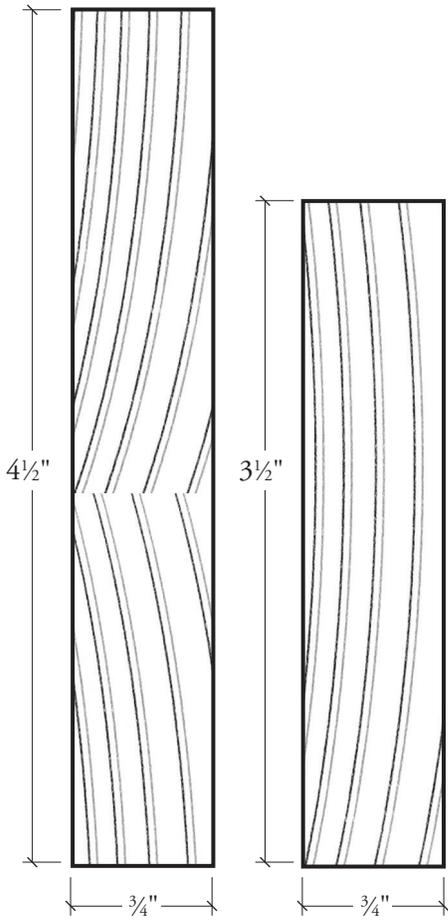
1/1

S4SSE BOARDS: SMOOTH SURFACE 4 SIDES, SQUARE EDGES

SCALE SELECTED FULL SCALE EXAMPLES:



S4SSE BOARDS (AVAILABLE WITH THE WindsorONE PROTECTED 30yr WARRANTY*)



1 x 5
S4SSE Trim
30 or TR

1 x 4
S4SSE Trim
30 or TR

| length 16' | nominal sizes | net sizes | 1/4 scale of profiles **(also shown in full scale on left) |
|---------------|------------------|-------------------|---|
| • | 1 x 2 | 3/4" x 1 1/2" | |
| • | 1 x 3 | 3/4" x 2 1/2" | |
| • | 1 x 4 | 3/4" x 3 1/2" | |
| • | 1 x 5 | 3/4" x 4 1/2" | |
| • | 1 x 6 | 3/4" x 5 1/2" | |
| • | 1 x 8 | 3/4" x 7 1/4" | |
| • | 1 x 10 | 3/4" x 9 1/4" | |
| • | 1 x 12 | 3/4" x 11 1/4" | |
| • | 5/4 x 3 | 1 1/16" x 2 1/2" | |
| • | 5/4 x 4 | 1 1/16" x 3 1/2" | |
| • | 5/4 x 5 | 1 1/16" x 4 1/2" | |
| • | 5/4 x 6 | 1 1/16" x 5 1/2" | |
| • | 5/4 x 8 | 1 1/16" x 7 1/4" | |
| • | 5/4 x 10 | 1 1/16" x 9 1/4" | |
| • | 5/4 x 12 | 1 1/16" x 11 1/4" | |

S4SSE 1/4 SCALE

Full list above

TRADITIONAL

BEADBOARD & V-GROOVE BOARDS



TONGUE & GROOVE TRADITIONAL OR PROTECTED

Are you looking for a way to make your project unique? WindsorONE Specialty Boards are perfect for when you really want people to stop and take notice. No 4x8 sheets here, 16' precision boards give your projects depth & detail that is second to none. WindsorONE Specialty Boards always highlight your work.

CALCULATING SQUARE FOOTAGE

| | |
|---|---|
|  | SPBC4 1 lineal ft. = .26 ft. ² |
|  | SPBC6, WOBC6, WOTG 1 lineal ft. = .43 ft. ² |
|  | SPBC8 1 lineal ft. = .57 ft. ² |
|  | 230 1 lineal ft. = .59 ft. ² |

TR TRADITIONAL TONGUE & GROOVE

| | | |
|---|-------|------------------|
|  | SPBC4 | 9/16" x 3 5/16" |
|  | SPBC6 | 2 3/32" x 5 1/2" |
|  | WOTG | 2 3/32" x 5 1/2" |
|  | WOBC6 | 3/4" x 5 3/8" |

All of the above profiles are also available in Protected.

PROTECTED

BEADBOARD, V-GROOVE & PLANTATION

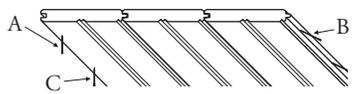
Protected Boards have a 30-YR Warranty*



INSTALLATION SIMPLIFIED*

T NAILING TONGUE & GROOVE

Don't forget to stagger joints! A) Nail along finished edge. B) Nail at angles along inside edge of tongue. C) Use 6 penny nails.



MOISTURE CONTROL

Be sure to acclimate material to the environment.¹ Exterior in-use moisture content is approx 14%. Interior in-use moisture content is approx 8%.



30 YEAR PROTECTED TONGUE & GROOVE:

| | | |
|---|------------|---------------------------------------|
|  | SPBC4 | $\frac{1}{16}$ " x 3 $\frac{5}{16}$ " |
|  | SPBC6 | $\frac{23}{32}$ " x 5 $\frac{1}{2}$ " |
|  | SPBC8 | $\frac{23}{32}$ " x 7 $\frac{1}{4}$ " |
|  | WOBBC6 | $\frac{3}{4}$ " x 5 $\frac{3}{8}$ " |
|  | WOTG | $\frac{23}{32}$ " x 5 $\frac{1}{2}$ " |
|  | 230 | $\frac{1}{16}$ " x 7 $\frac{1}{2}$ " |
|  | plantation | $\frac{3}{4}$ " x 5 $\frac{1}{2}$ " |



S4S TRIM



V-GROOVE & *plantation*



BEADBOARD



NARROW BOARD & BATTEN



WOTG *vertical*



SPBC4



SQUARES



PLANTATION *horizontal, smooth side*



SPBC6 *compare to WOTG6 wide bead*



SPLIT STILES RAILS



230



SPBC8



NICKEL GAP



SHIPLAP *smooth side out*



SHIPLAP *rough side out*



PRE-SET 1/8"
1/8" reveal every time



CHOOSE YOUR OWN GAP
shown: 1/2" reveal, smooth side out



CHOOSE YOUR OWN GAP
shown: 3/16" reveal, rough side out



WOSNTG8 *always a 1/8" gap*



WORS6 *smooth side out, 3/16" gap*



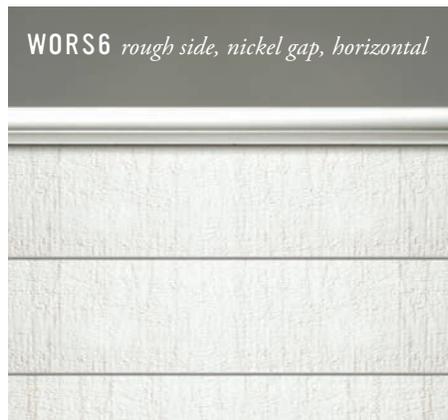
WORS8 *rough side out, 1/2" gap*



WOSNTG6 *always a 1/8" gap*



WORS8 *smooth side out*



WORS6 *rough side, nickel gap, horizontal*



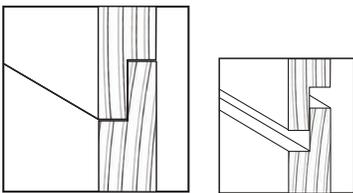


PRECISION
16'
BOARDS

CREDITS

1. JAS Design Build in WA 2. Horner Millwork in MA 3. Platinum Homes and Custom Trim and Rails in TX 4. Art Guerrero in CA 5. Streamline Builders in CA 6. Joe Denman Carpentry for Baker Barn & Restoration in PA 7. Robert Gamen in CA 8. JL Madison General Contractors and Donahue Construction in CA 9. by Curry Construction in MD 10. Holland Construction in CA

SHIPLAP AND NICKEL GAP



PROTECTED SHIPLAP

CHOOSE YOUR REVEAL
(up to 1/2")

ROUGH OR SMOOTH

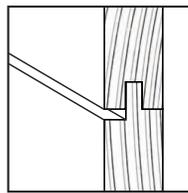
PROTECTED (30yr warranty*)

30
YEAR 16' BOARDS:

 WORS6 3/4" x 5 1/2"

 WORS8 3/4" x 7 1/4"

OR



TRADITIONAL NICKEL GAP

CONSISTENT 1/8"
GAP EVERY TIME

SMOOTH FINISH ONLY

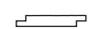
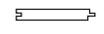
TRADITIONAL

TR 16' BOARDS:

 WOSNTG6 3/4" x 5 1/2"

 WOSNTG8 3/4" x 7 1/4"

CALCULATING SQ. FTG.

 WORS6** WOSNTG6
 1 lineal ft. = .43 ft.²

 WORS8** WOSNTG8
 1 lineal ft. = .58 ft.²

CHOOSE YOUR REVEAL; Install Shiplap boards with up to a 1/2" gap between boards. It's also reversible, smooth on one side and rough sawn on the other. WOSNTG provides the look of shiplap with a nickel gap reveal, providing a 1/8" gap every time. Either board can be installed vertically or horizontally on walls. Providing a variety of options to highlight your work.

CREDITS: 1 & 4. *Spillman Contracting in MO* 2. *Collins Company in CA* 3, 5 & 7. *Seven Development in AZ* 6. *Streamline Builders in CA*



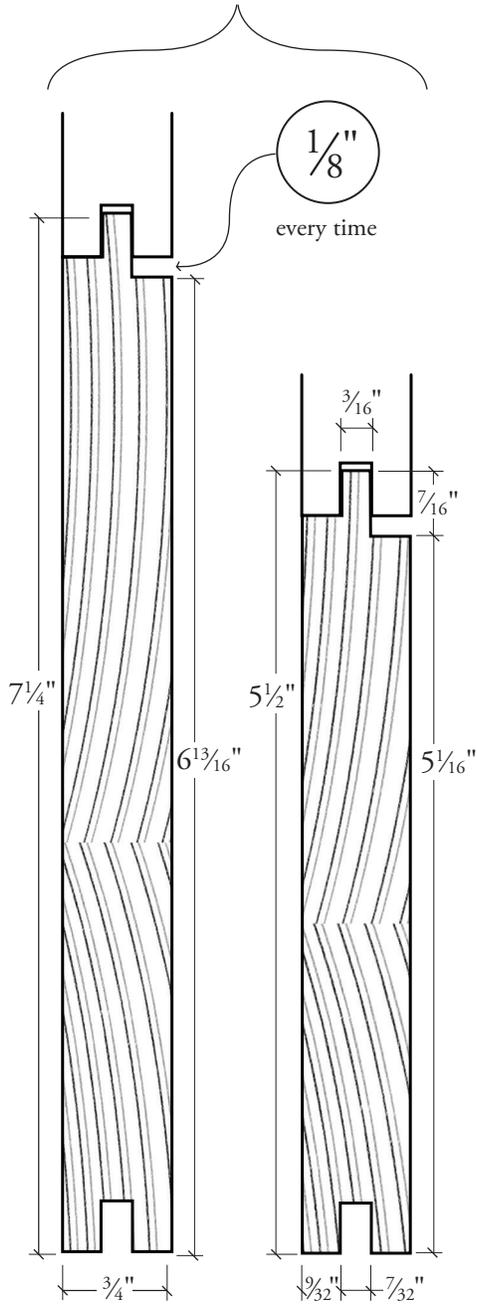
3/4

SHIPLAP, NICKEL GAP, PLANTATION, V-GROOVE & BEADBOARD

SCALE

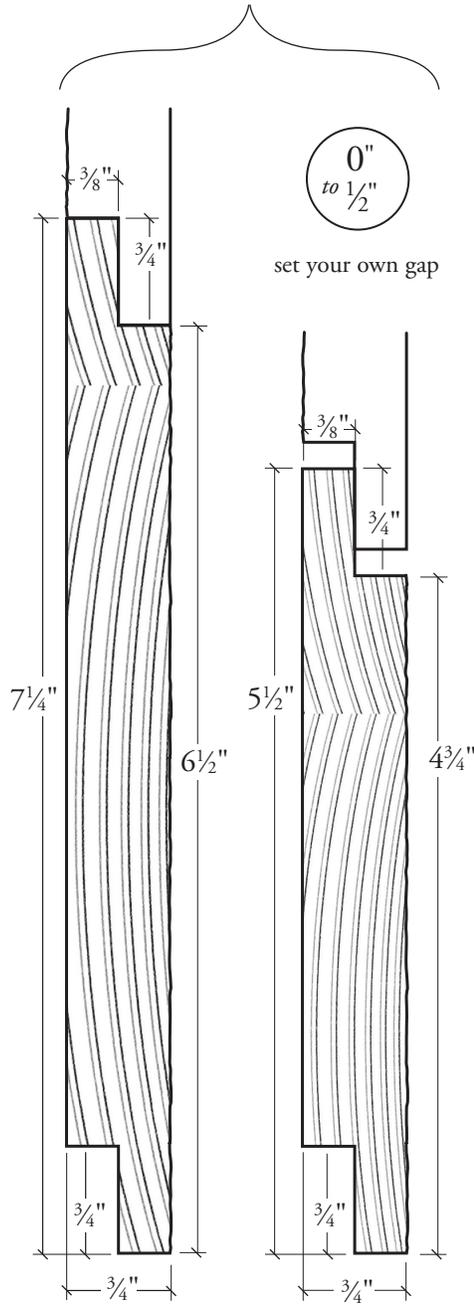
NICKEL GAP,
*a Traditional board with
a pre-set 1/8" gap*

REVERSIBLE SHIPLAP,
*smooth on front with a
rough sawn back*



WOSNTG8
pre-set gap
nickel gap 16'
TR

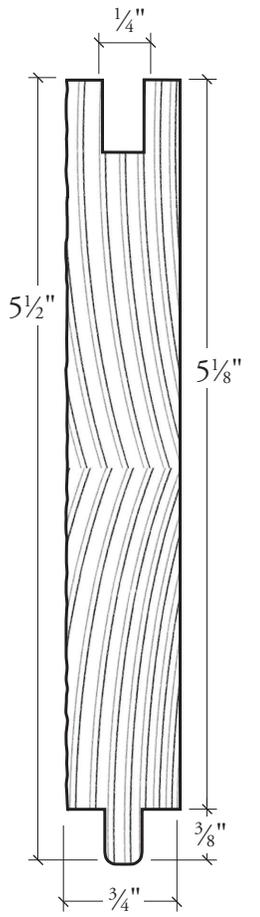
WOSNTG6
pre-set gap
nickel gap 16'
TR



WORS8
reversible
shiplap 16'
30

WORS6
reversible
shiplap 16'
30

REVERSIBLE
PLANTATION
*smooth on front with a
rough sawn back*



PLANTATION
T&G
board 20'
30

SPECIALTY BOARDS (AVAILABLE WITH WindsorONE PROTECTED 30yr WARRANTY)

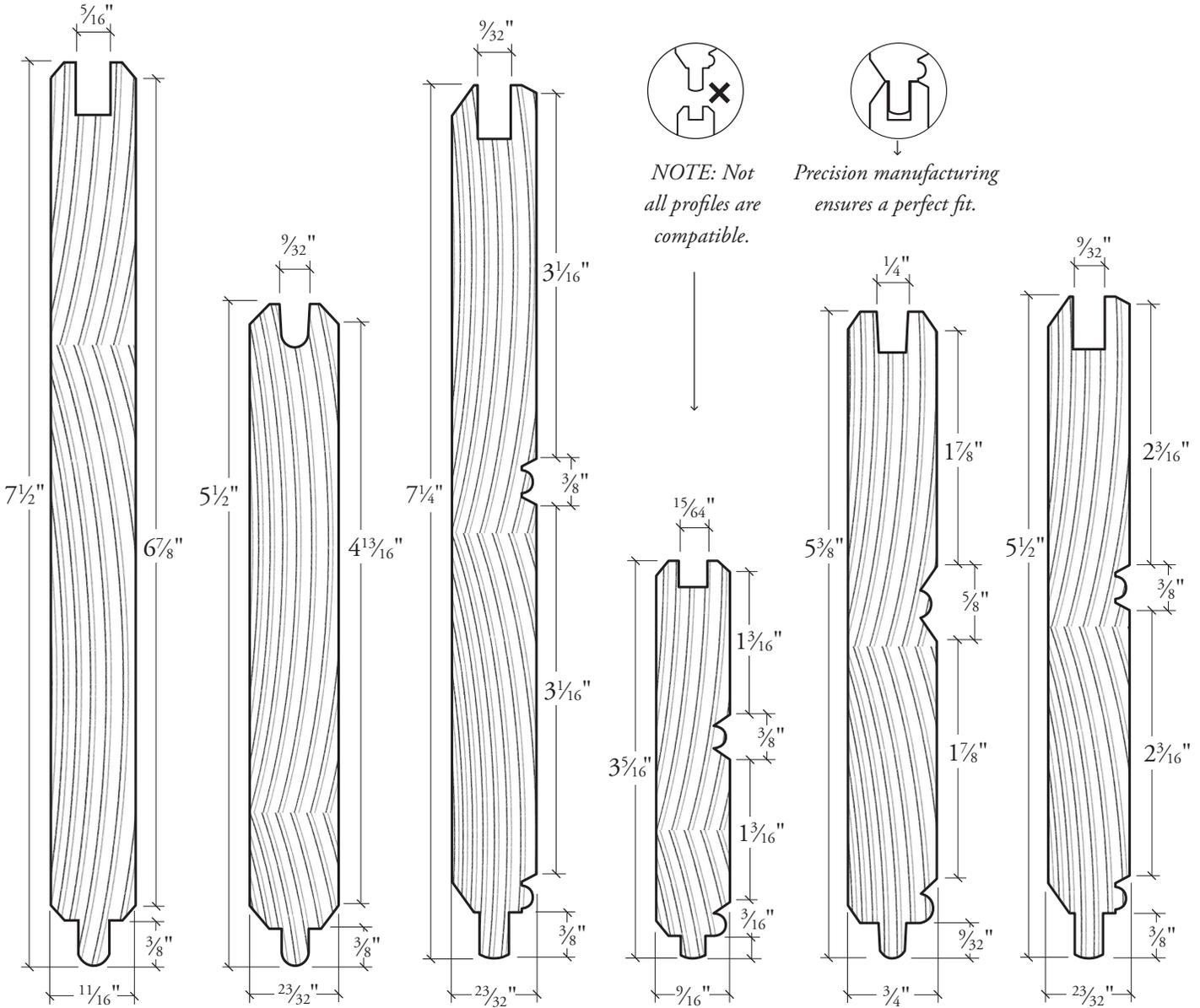
SPECIALTY BOARDS



2 Types of Boards:
TRADITIONAL or PROTECTED

only
PROTECTED
HAS THE
30 YEAR
WARRANTY*

*based on proper
installation



NOTE: Not
all profiles are
compatible.

Precision manufacturing
ensures a perfect fit.

230
T&G
board 16'
30

WOTG
T&G
board 16'
30 or TR

SPBC8
standard T&G
beadboard 16'
30

SPBC4
standard T&G
beadboard 16'
30 or TR

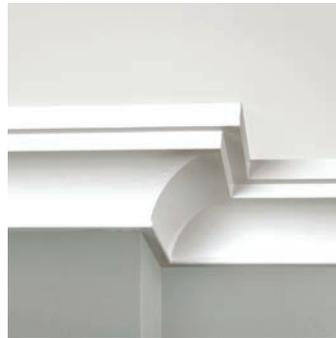
WOTG6
wide T&G
beadboard 16'
30 or TR

SPBC6
standard T&G
beadboard 16'
30 or TR

*Warranty based on proper installation, see WindsorONE.com/install for details 29

CLASSICAL COLONIAL

GREEK REVIVAL



Classical Colonial

Greek Revival

FLOOR TO
CEILING
STYLES

CLASSIC AMERICAN
MOLDING COLLECTION

CLASSICAL CRAFTSMAN

COLONIAL REVIVAL



Classical Craftsman

Colonial Revival



HISTORICALLY
ACCURATE

Brent Hull, a graduate of the prestigious North Bennett Street School and historic millwork expert, designed the WindsorONE Molding Collection. Comprised of four historically inspired Styles: Classical Colonial, Greek Revival, Classical Craftsman and Colonial Revival. Each includes all the components to design an architecturally proportionate room, eliminating guesswork. Go with a complete Style or mix and match to create your own signature look.

— a whole-room concept —

CLASSICAL COLONIAL

THE RESPONSE
TO MINIMALISM

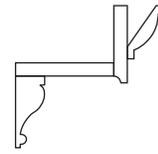


HISTORICAL BACKGROUND 1725-1820

The Classical Colonial Style captures the feel of the 18th century. Designed after the historic William Gibbes House in Charleston, South Carolina, where the rooms and walls are symmetrical, balanced and perfectly proportionate.

TR TRADITIONAL CLASSICAL COLONIAL

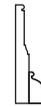
| | | | |
|---|------------|---------|---|
|  | BASE | WOBM001 | 1 ³ / ₁₆ " x 7 ¹ / ₄ " |
|  | CASING | WOCs001 | 3 ⁴ / ₈ " x 5 ¹ / ₂ " |
|  | BACK BAND | WOBB001 | 7 ⁷ / ₈ " x 1 ³ / ₄ " |
|  | CHAIR RAIL | WOCH001 | 1 ⁵ / ₈ " x 2 ¹ / ₄ " |
|  | CROWN | WOCM003 | 1 ⁵ / ₈ " x 4" |
|  | CROWN | WOCM002 | 3 ⁴ / ₈ " x 4 ⁵ / ₁₆ " |
|  | CROWN | WOCM001 | 3 ⁴ / ₈ " x 3 ¹⁹ / ₃₂ " |



cornice buildup:
WOCM001
WOCM002
1x6 S4SSE
WOCM003



chair rail:
WOCH001



casing buildup:
WOCB001
WOBB001



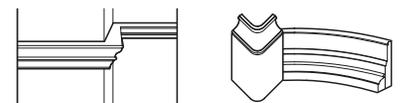
base:
WOBM001



1.



2.



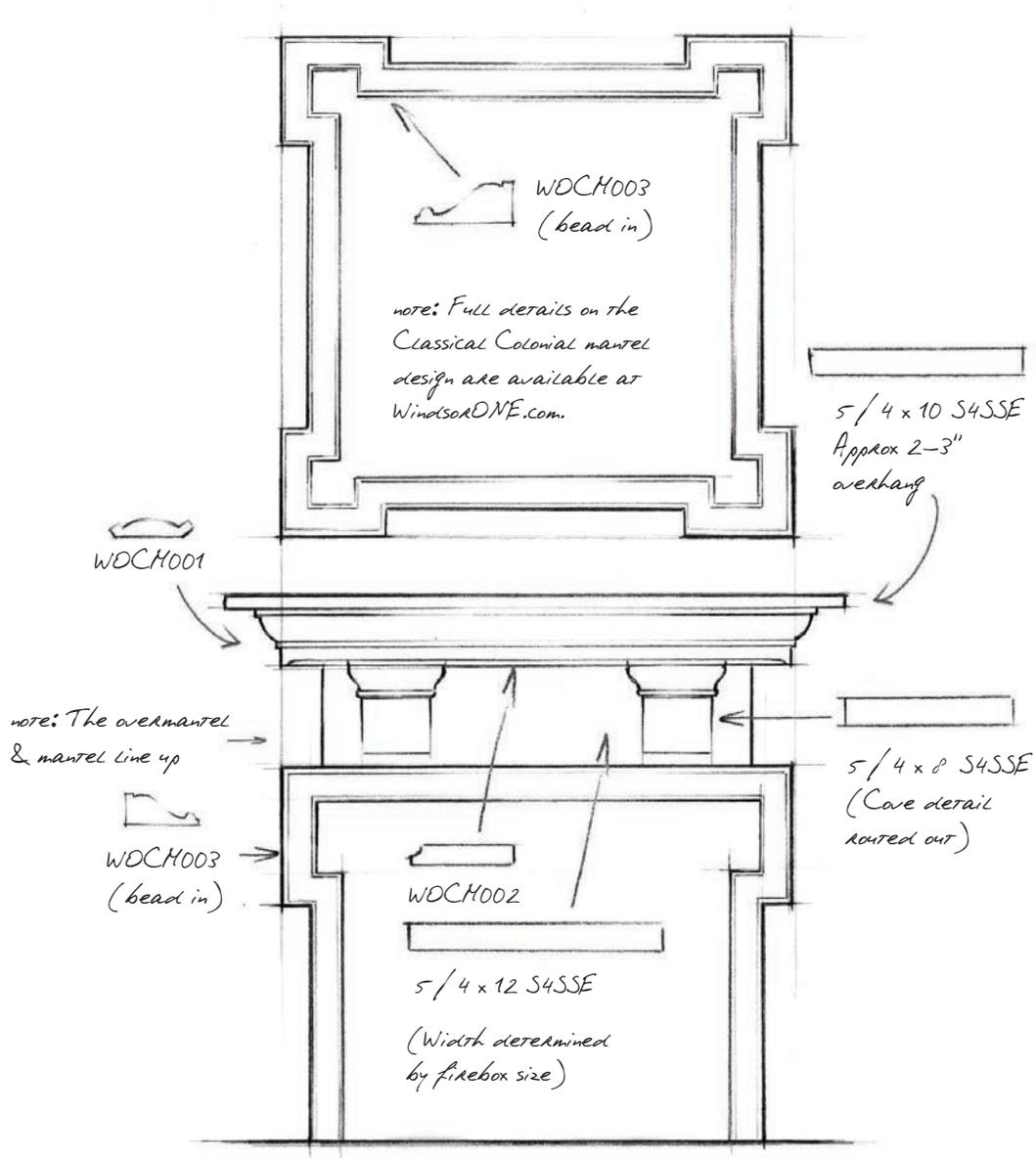
IDEAL CHAIR RAIL HEIGHT

For most chair rails in the typical American home, 28"-32" off the ground.

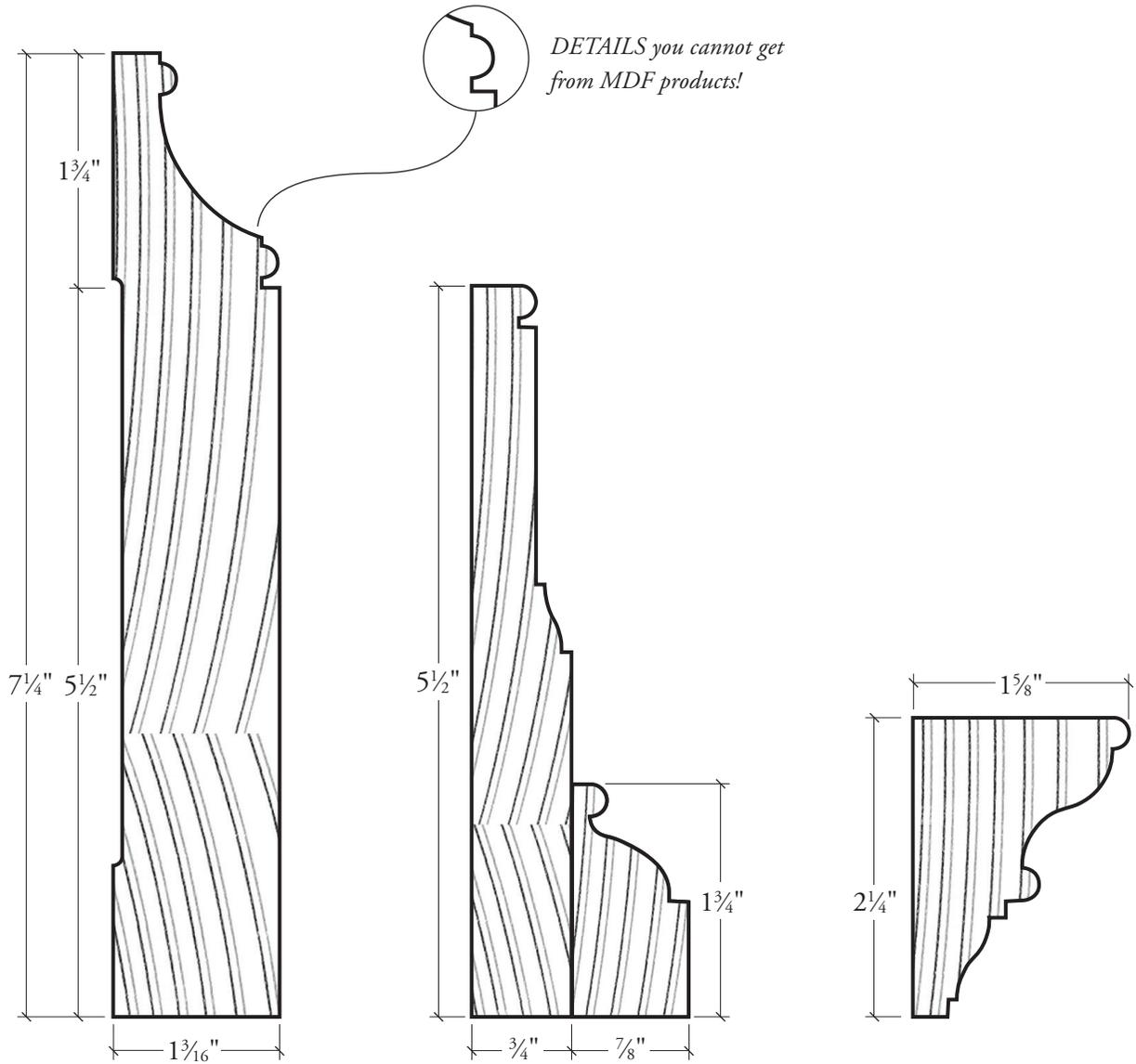
AVAILABLE IN CURVED

All WindsorONE molding profiles are available in Xtra Flex for arched windows and doorways.

Mantel Idea:



The two-piece casing adds detail & depth. A monumental four-piece built up cornice, chair rail, casing and base are all proportioned so that they can complement each other.



BASE MOLDING

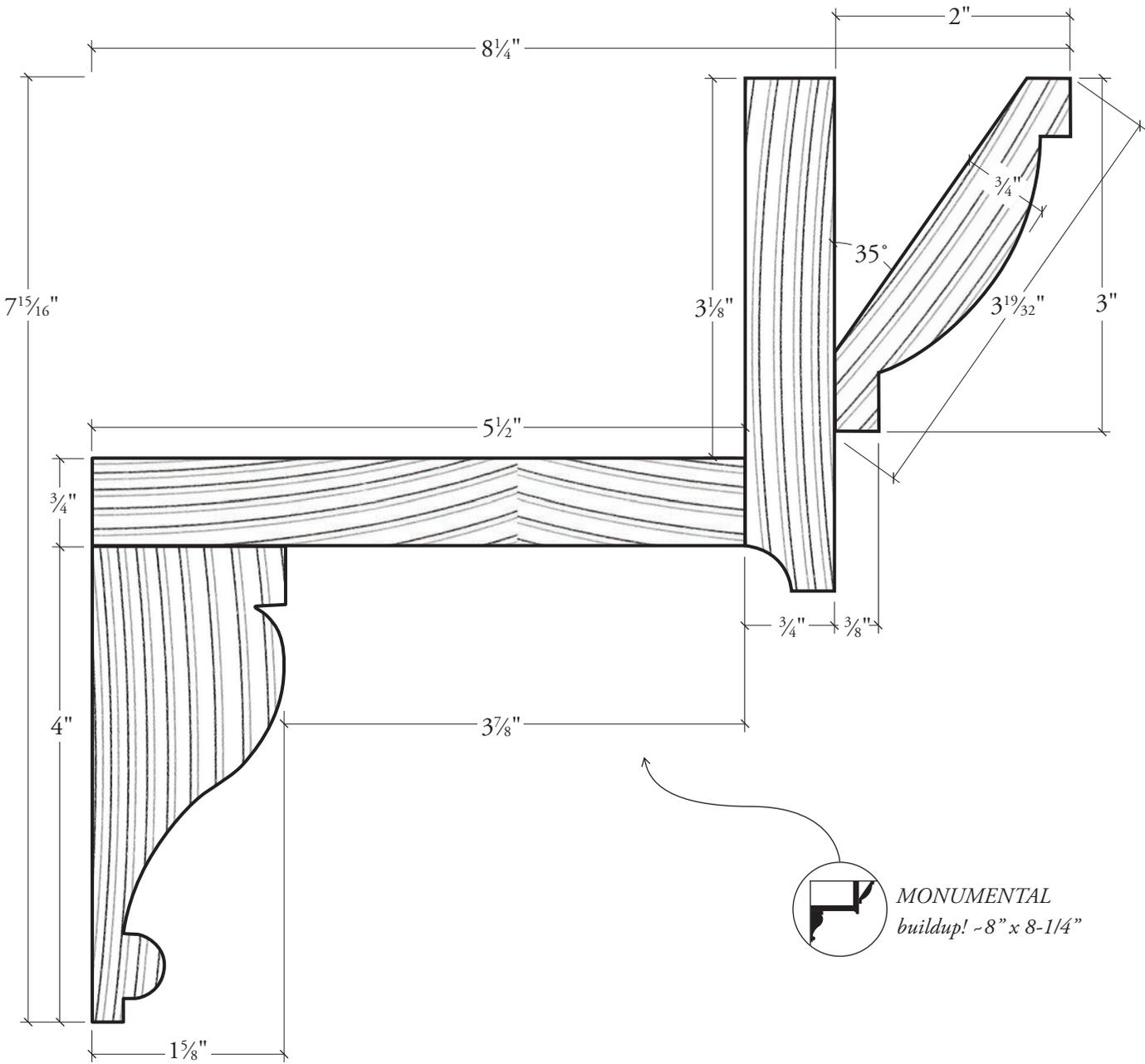
 WOBM001 base

CASING DETAIL

 WOCS001 casing
 WOBB001 back band

CHAIR RAIL

 WOCH001 chair rail



CORNICE BUILDUP



WOCM003 crown 3 (bed mold)



WOCM002 crown 2 (corona)



1x6 S4SSE board (soffit)



WOCM001 crown 1 (cyma)

— a whole-room concept —

GREEK REVIVAL



HISTORICAL BACKGROUND 1820-1840

Based on the ellipse rather than the circle, this style was founded on the principles of classic Greek architecture. This style flourished as American builders, fueled by patriotism, moved away from more traditional English styles.

TR TRADITIONAL GREEK REVIVAL

| | | | |
|---|-----------|---------|--------------------------------------|
|  | BASE | WOBM002 | $\frac{3}{4}$ " x $5\frac{1}{2}$ " |
|  | CASING | WOCS007 | $\frac{3}{4}$ " x $3\frac{1}{2}$ " |
|  | COVE | WOCV001 | $\frac{3}{4}$ " x $\frac{7}{8}$ " |
|  | BAND MOLD | WOBB002 | $\frac{3}{4}$ " x $\frac{3}{4}$ " |
|  | STOOL | WOWS001 | $1\frac{1}{16}$ " x $4\frac{1}{2}$ " |
|  | CROWN | WOCM004 | $1\frac{1}{16}$ " x 4" |



cornice buildup:
WOCM004
1x2 S4SSE



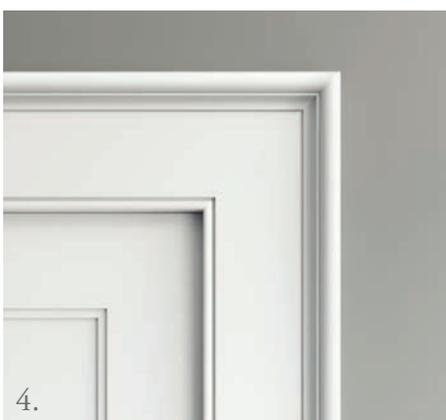
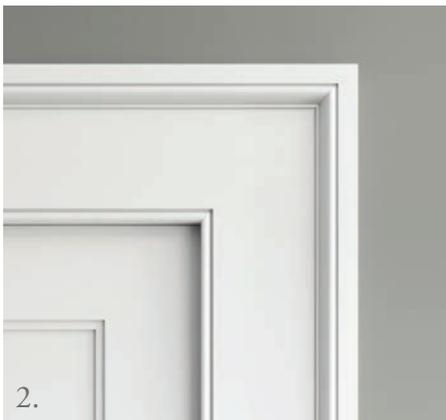
casing buildup:
1x2 S4SSE
WOBB002
WOCV007



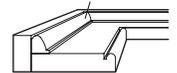
stool buildup:
WOWS001
WOCV001
WOCV007



base:
WOBM002



INSTALLATION SIMPLIFIED*



Use 23ga micro pins or brad nails for small moldings or delicate small returns.

GREEK VARIATIONS:

1. Greek Revival
2. Greek #9, Greek Revival scaled up with WOCS009
3. Crosstetted with Greek Profiles
4. Bullnose with Greek, WOCS008 & WOWC003
5. Greek Revival with custom plinth black and shiplap wall.
6. Greek Crown WOCM004 mixed with Colonial Revival WOPM004 & WOSTOO4
7. Mantel detail

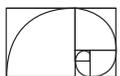
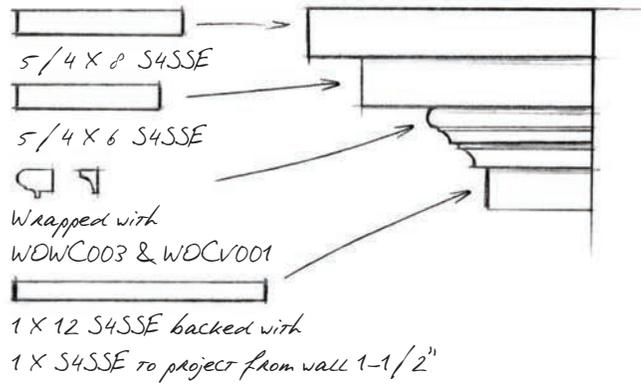
AVAILABLE IN CURVED:

All WindsorONE molding profiles are available in Xtra Flex for arched windows and doorways.

CREDITS:

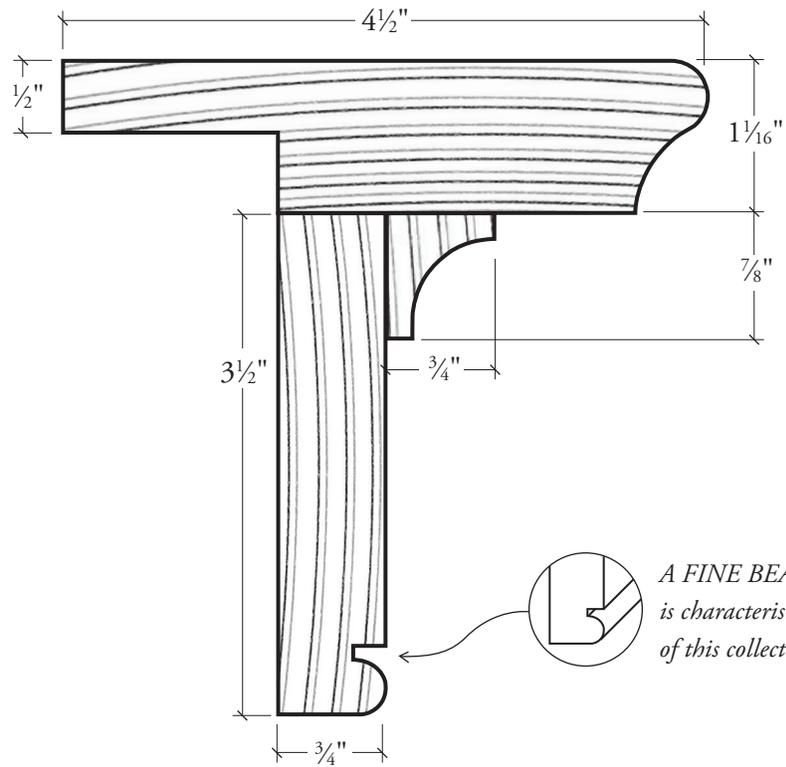
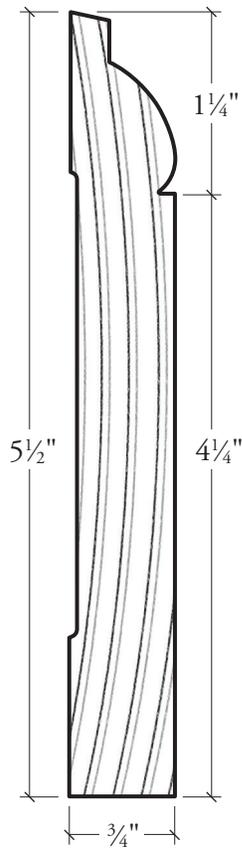
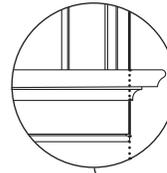
5. (Right side of image)
- DK Construction & Smith Design

Mantel Idea:



The Greek Revival Style is characterized by the elliptical radius found in the Golden Rectangle's nautilus shell.  Note, the beaded casing is used in both the casing & the stool buildup.

WHEN INSTALLING AN APRON in a window detail where a cove or other decorative molding is used below the stool, line up the edge of the apron with the casing.



A FINE BEAD is characteristic of this collection.

BASE MOLDING

 WOBM002 base

STOOL DETAIL

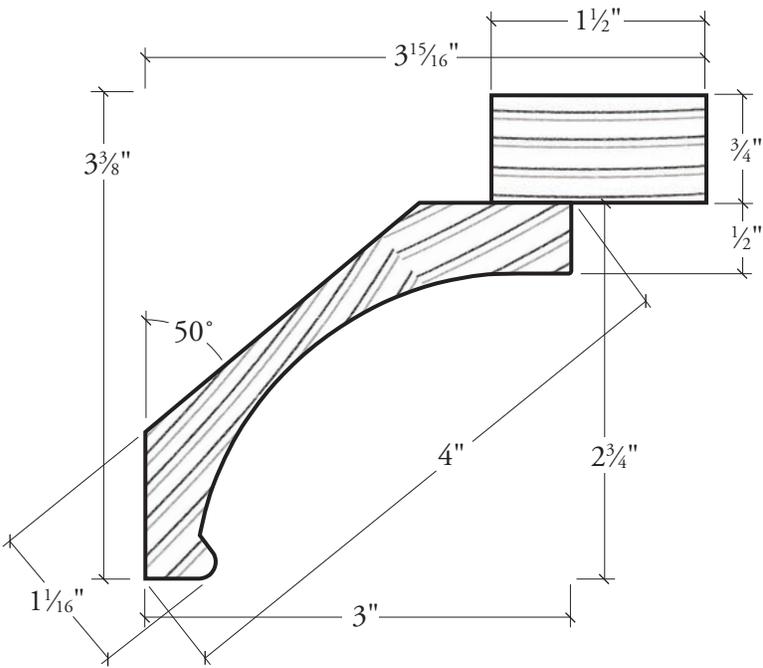
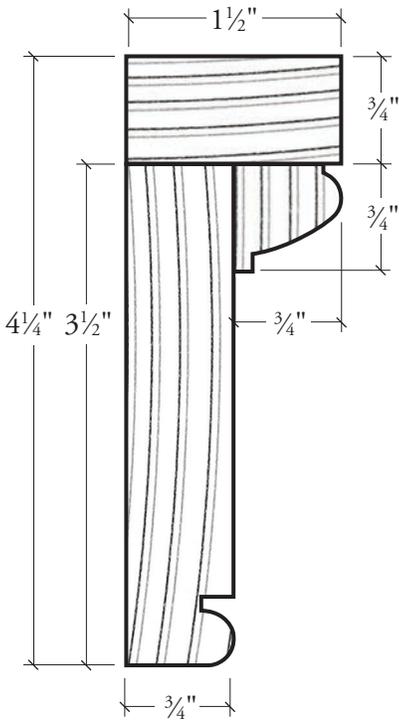
 WOWS001 window stool

 WOCS007 apron

 WOCV001 cove



ELLIPSE:
This style is based off of the ellipse rather than the circle.



CASING

- 1x2 S4SSE board
- WOCS007 casing
- WOBB002 band molding

CORNICE DETAIL

- 1x2 S4SSE board
- ⤿ WOCM004 crown

— a whole-room concept —

CLASSICAL CRAFTSMAN

CLEAN,
SIMPLE, BOLD



HISTORICAL BACKGROUND 1900-1930

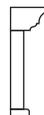
The Classical Craftsman Style is inspired by the Arts and Crafts, Bungalow and Prairie movements. These movements rejected Victorian era excesses and embraced the desire to emphasize “man-made” over “machine-made” materials.

TR TRADITIONAL CLASSICAL CRAFTSMAN

| | | | | | | | |
|---|-----------|---------|------------------|---|------------|---------|------------------|
|  | BASE SHOE | WOB001 | 1/2" x 3/4" |  | CASING | WOC003 | 3/4" x 4 1/4" |
|  | BASE | WOBM003 | 3/4" x 7 1/4" |  | HEADER CAP | WOHC001 | 1 5/16" x 2 1/4" |
|  | PLINTH | WOPB001 | 1 3/8" x 8" |  | STOP | WOST001 | 7/16" x 1 1/16" |
|  | APRON | WOC004 | 3/4" x 3 9/16" |  | PICTURE | WOPM004 | 3/4" x 1 3/4" |
|  | COVE | WOCV001 | 3/4" x 7/8" |  | CROWN | WOCM005 | 3/4" x 4 9/16" |
|  | STOOL | WOWS002 | 1 1/16" x 4 1/4" | | | | |



cornice buildup:
WOCM005
WOPM004



header
frieze buildup:
WOHC001
1x5 S4SSE
WOST001



stool buildup:
WOWS002
WOCV001
WOCS004



base buildup:
WOBM003
WOBS001



plinth buildup:
WOCS003
WOPB001



INSTALLATION SIMPLIFIED*:

The ideal space between picture mold and crown is 4" to 8," no less than 2."

CRAFTSMAN VARIATIONS:

1,5-7. Classical Craftsman 2. Bullnose Craftsman: WOWC003 cap, 1x5 S4SSE frieze, WOST001 stop, WOCS003 casing 3. Beaded & Bullnose: WOCS008 & WOCS009 beaded casing, WOWC003 cap. 4. S4S Craftsman: Scale up or down with S4SSE trim boards.

AVAILABLE IN CURVED:

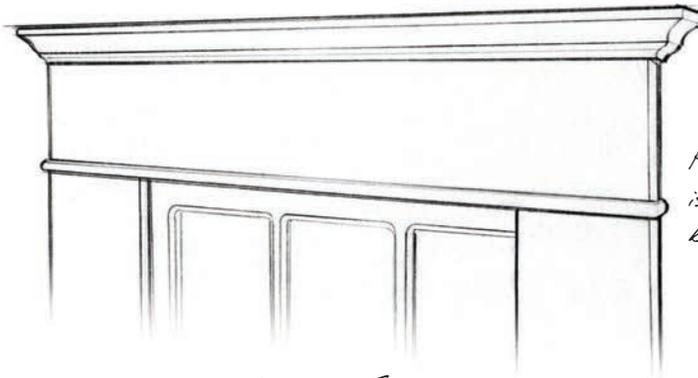
All WindsorONE molding profiles are available in Xtra Flex for arched windows and doorways.

CREDITS:

6. Streamline Builders 7. Jim Fox

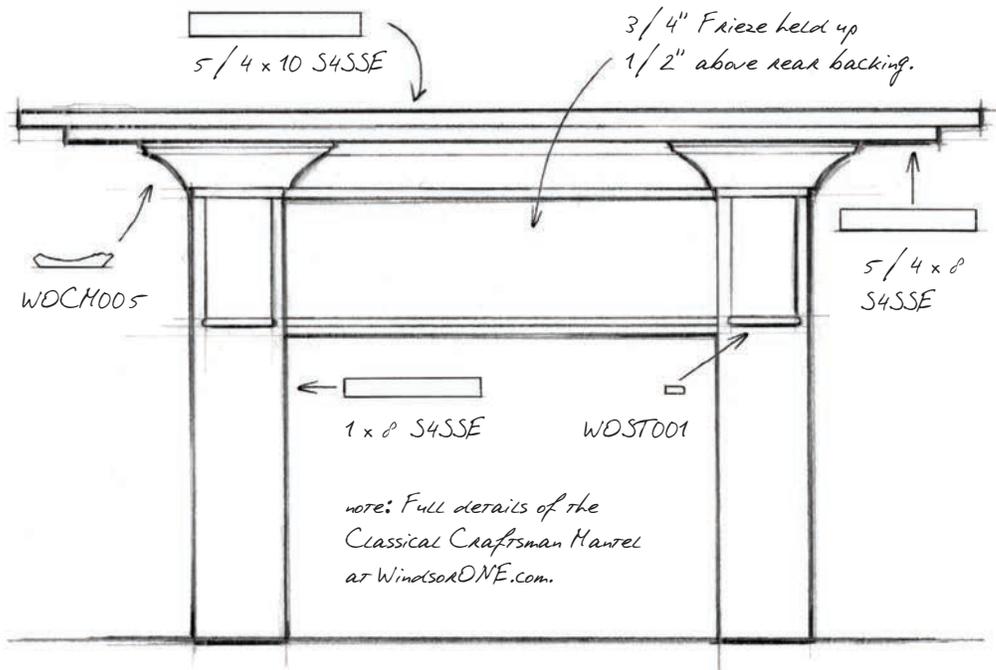
Header Buildup:

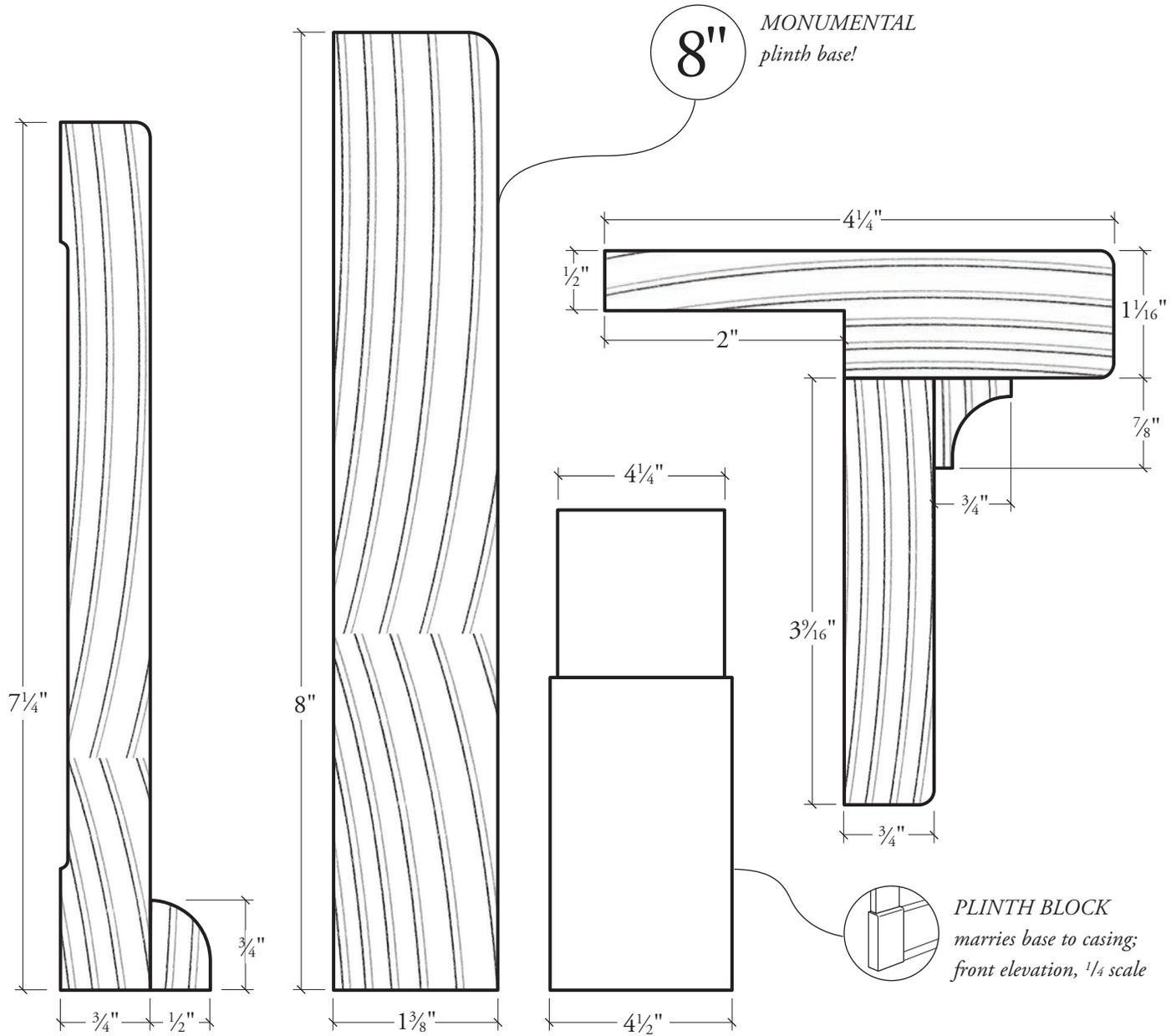
Header cap projects 2 - 1/4" from the wall, establishing a strong horizontal line.



Header frieze is a 1x5 S4SSE board.

Mantel Idea:





BASE BUILDUP

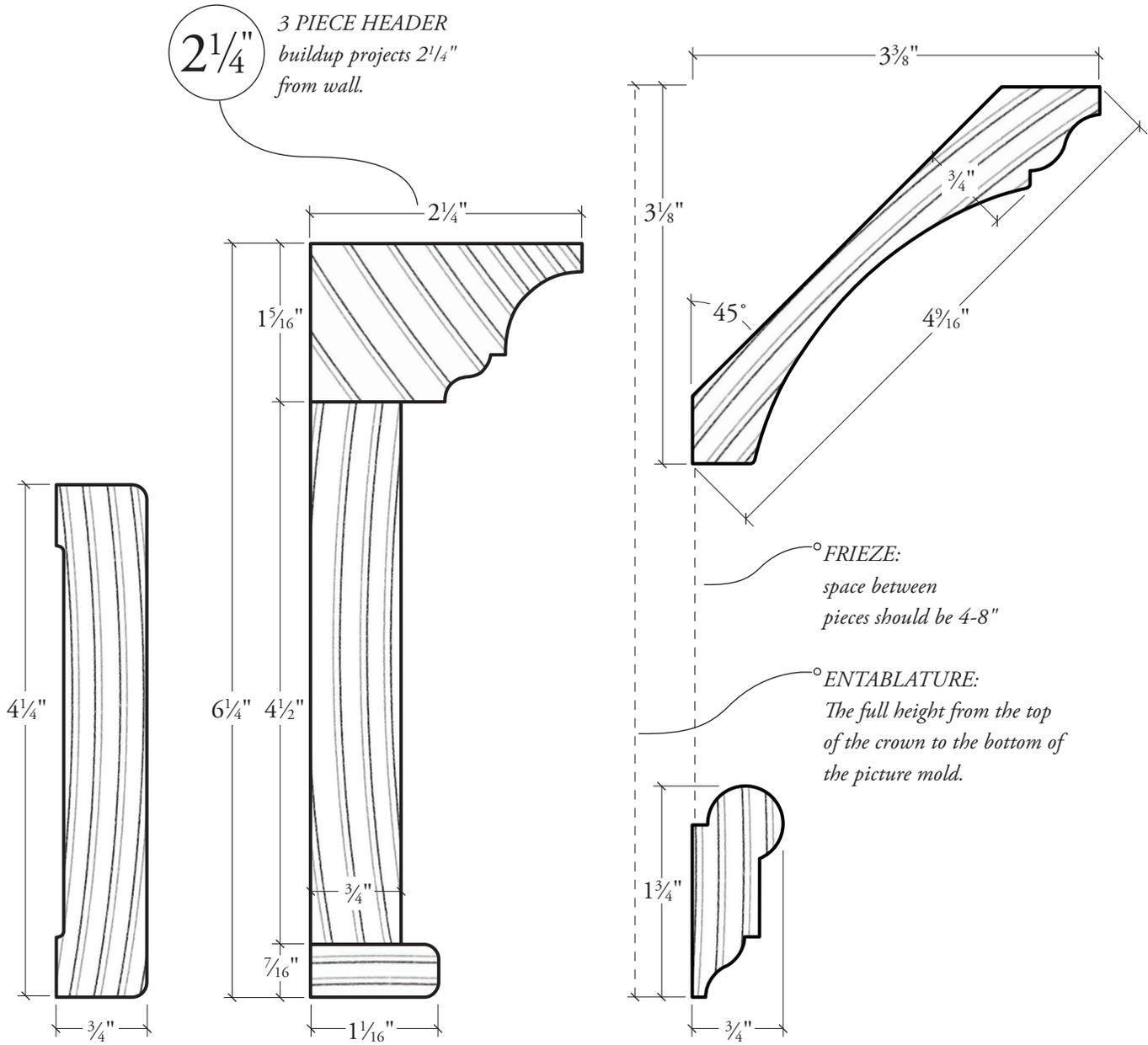
- WOBM003 base
- └ WOBS001 base shoe

PLINTH/CASING BUILDUP

- WOPB001 plinth
- WOCS003 casing

WINDOW DETAIL

- WOWS002 window stool
- WOCS004 apron
- └ WOCV001 cove



CASING

— WOCS003 casing

HEADER BUILDUP

■ WOHC001 header cap
 ■ 1x5 S4SSE header frieze
 ■ WOST001 stop

CORNICE DETAIL

— WOCM005 crown molding
 ■ WOPM004 picture molding

— a whole-room concept —

COLONIAL REVIVAL



HISTORICAL BACKGROUND 1920-1940

Capturing the spirit of classical details on a smaller scale and the revival of old world styles, the Colonial Revival Style reflects a new interpretation of classical orders with a distinctively American feel.



TRADITIONAL COLONIAL REVIVAL

| | | | | | | | |
|---|-----------|---------|------------------|---|---------|---------|------------------|
|  | BASE SHOE | WOBS001 | 1/2" x 3/4" |  | CASING | WOCs005 | 1 3/16" x 4 3/8" |
|  | BASE | WOBM004 | 3/4" x 7 1/4" |  | PICTURE | WOPM004 | 3/4" x 1 3/4" |
|  | APRON | WOCs006 | 3/4" x 3 9/16" |  | CROWN | WOCM006 | 3/4" x 4 9/16" |
|  | STOOL | WOWS001 | 1 1/16" x 4 1/2" |  | STOP | WOST004 | 1/2" x 1 7/8" |



cornice buildup:
WOCM006
WOST004
WOPM004



casing:
WOCS005



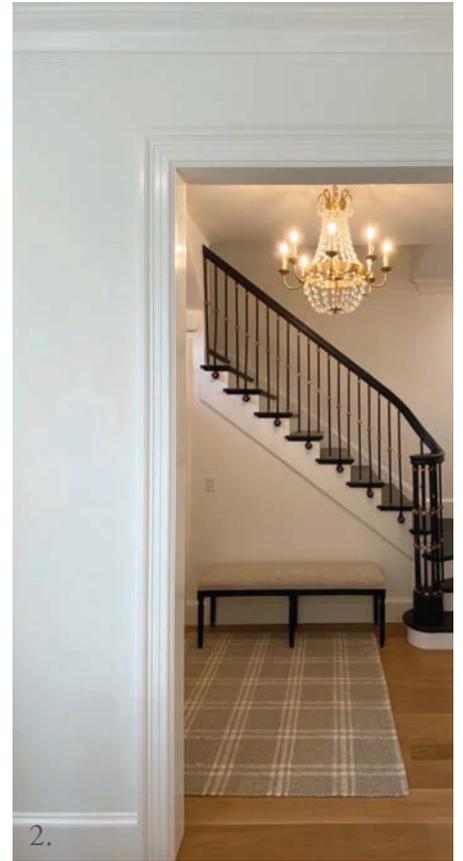
stool buildup:
WOWS001
WOCS006



base buildup:
WOBM004
WOBS001



1.



2.



3.

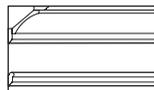


4.



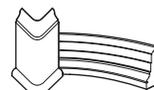
5.

**INSTALLATION
SIMPLIFIED***



The gap between the crown and picture mold is often painted to create a full entablature.

**AVAILABLE
IN CURVED**

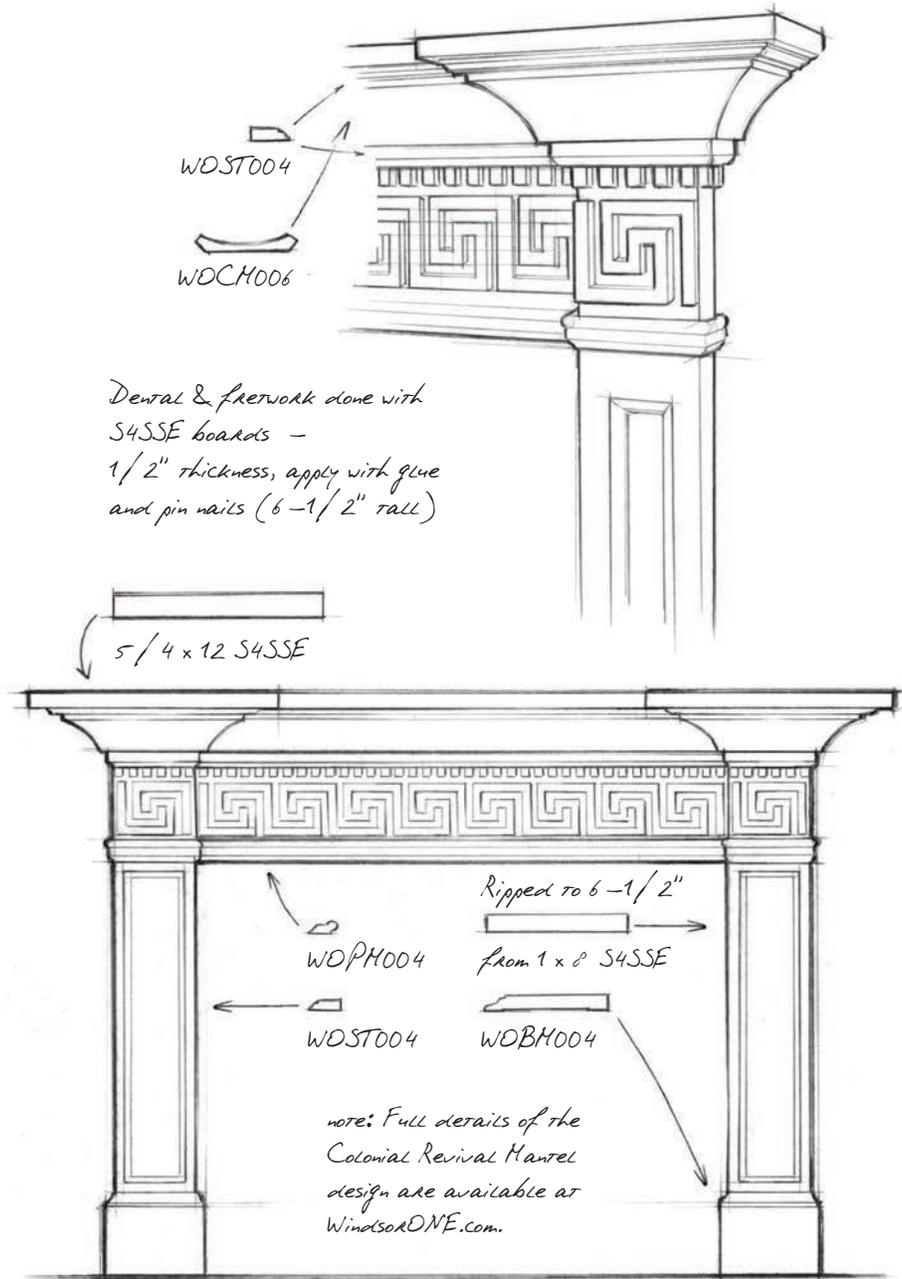


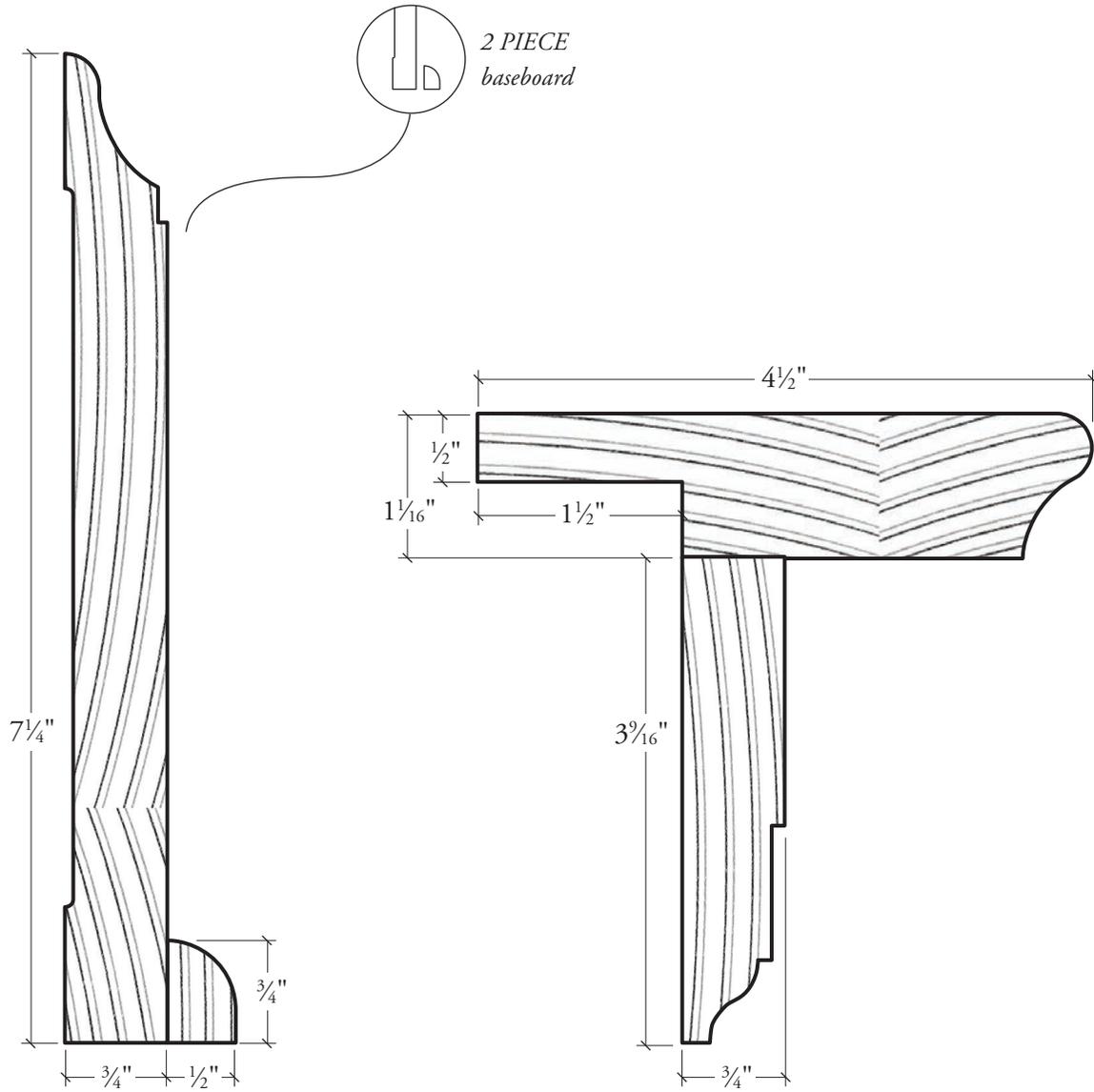
All WindsorONE molding profiles are available in Xtra Flex for arched windows and doorways.

**CEILING
TREATMENT**

Here's an example of this style paired with a coffered ceiling (4).

Mantel Idea:





BASE BUILDUP

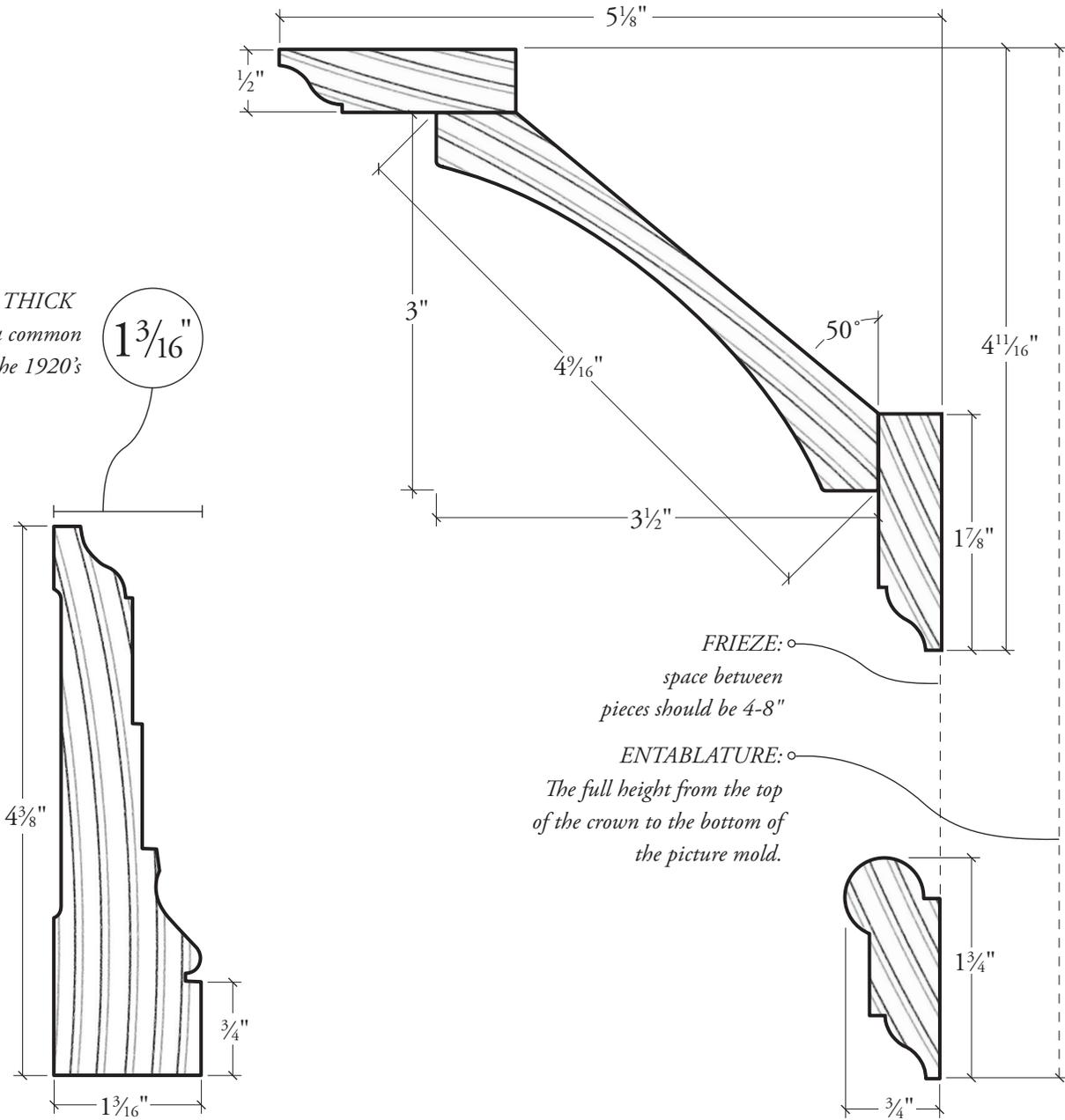
-  WOBM004 base molding
-  WOBS001 base shoe

STOOL DETAIL

-  WOWS001 window stool
-  WOCSS006 apron

EXTRA THICK casing, a common style of the 1920's

1 3/16"



FRIEZE:
space between pieces should be 4-8"

ENTABLATURE:
The full height from the top of the crown to the bottom of the picture mold.

CASING

WOC005 casing

CORNICE BUILDUP

- WOST004 stop
- WOCM006 crown molding
- WOPM004 picture molding

BEADED CASING

A FINE BEAD ACCENTS YOUR WORK



ROUNDING OUT THE MOLDING COLLECTION

Beadboard, wainscot caps and panel molding are designed to complement WindsorONE moldings and specialty boards in a variety of applications; casings, aprons, wainscoting.

TR TRADITIONAL BEADED CASING (17')

| | | |
|---|---------|---------------|
|  | WOCS007 | 3/4" x 3 1/2" |
|  | WOCS008 | 3/4" x 4 1/4" |
|  | WOCS009 | 3/4" x 5 1/4" |
|  | WOCS010 | 3/4" x 3 1/2" |

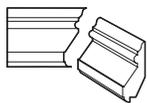
TR TRADITIONAL CAPS & PANEL MOLD (16')

| | | |
|---|---------|-----------------|
|  | WOWC002 | 1 1/8" x 3" |
|  | WOWC006 | 1 5/8" x 2 5/8" |
|  | WOWC003 | 1 3/4" x 1 3/8" |
|  | WOSP001 | 7/8" x 1 1/4" |

WAINSCOT CAPS & FEDERAL PANEL MOLDING



INSTALLATION SIMPLIFIED*



Inside corners for wainscot caps, baseboard & crown should be coped for best results.

AVAILABLE IN CURVED



All WindsorONE molding profiles are available in Xtra Flex for arched windows and doorways.





1.



2.



3.



4.



5.



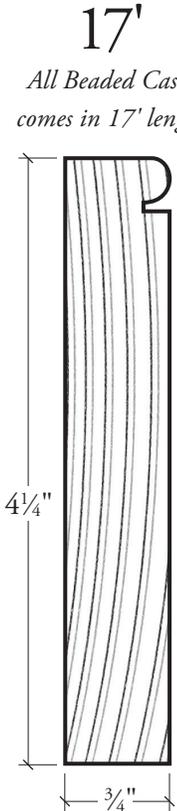
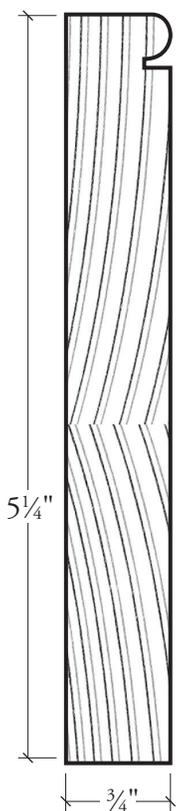
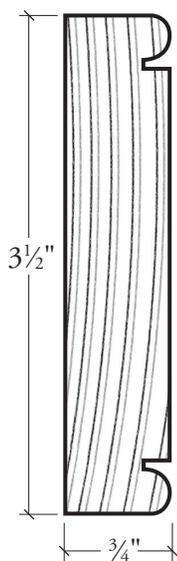
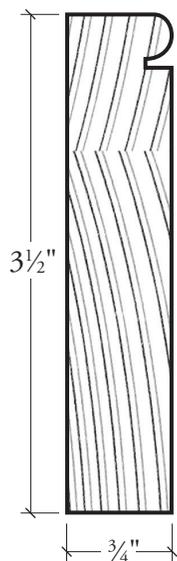
6.

ACCENT — YOUR — WORK

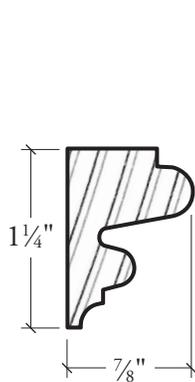
APPLICATION NOTES

1. WOWC002 wainscot cap 2. WOWC003 wainscot cap 3. WOWC003 casing detail with WOCS009 beaded casing 4. WOWC006 wainscot cap 5. WOSP001 as baseboard cap 6. WOWC002 as wainscot cap
(1-6 all photos from the WindsorONE archive)

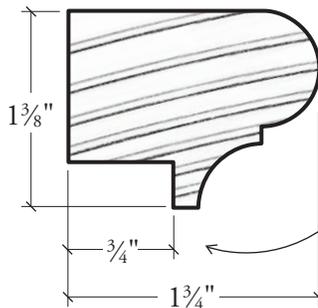
SCALE



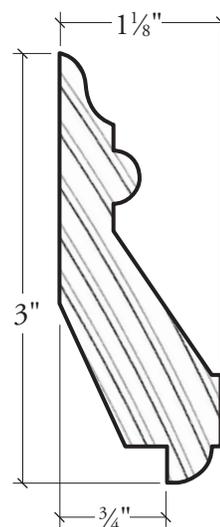
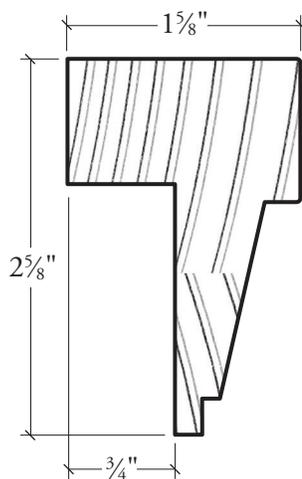
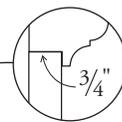
17'
All Beaded Casing comes in 17' lengths!



MULTIPLE USES
Example: can be used with S4SSE to create unique window casings or to cap off wainscoting



3/4" GAP designed to work with WindsorONE specialty boards.

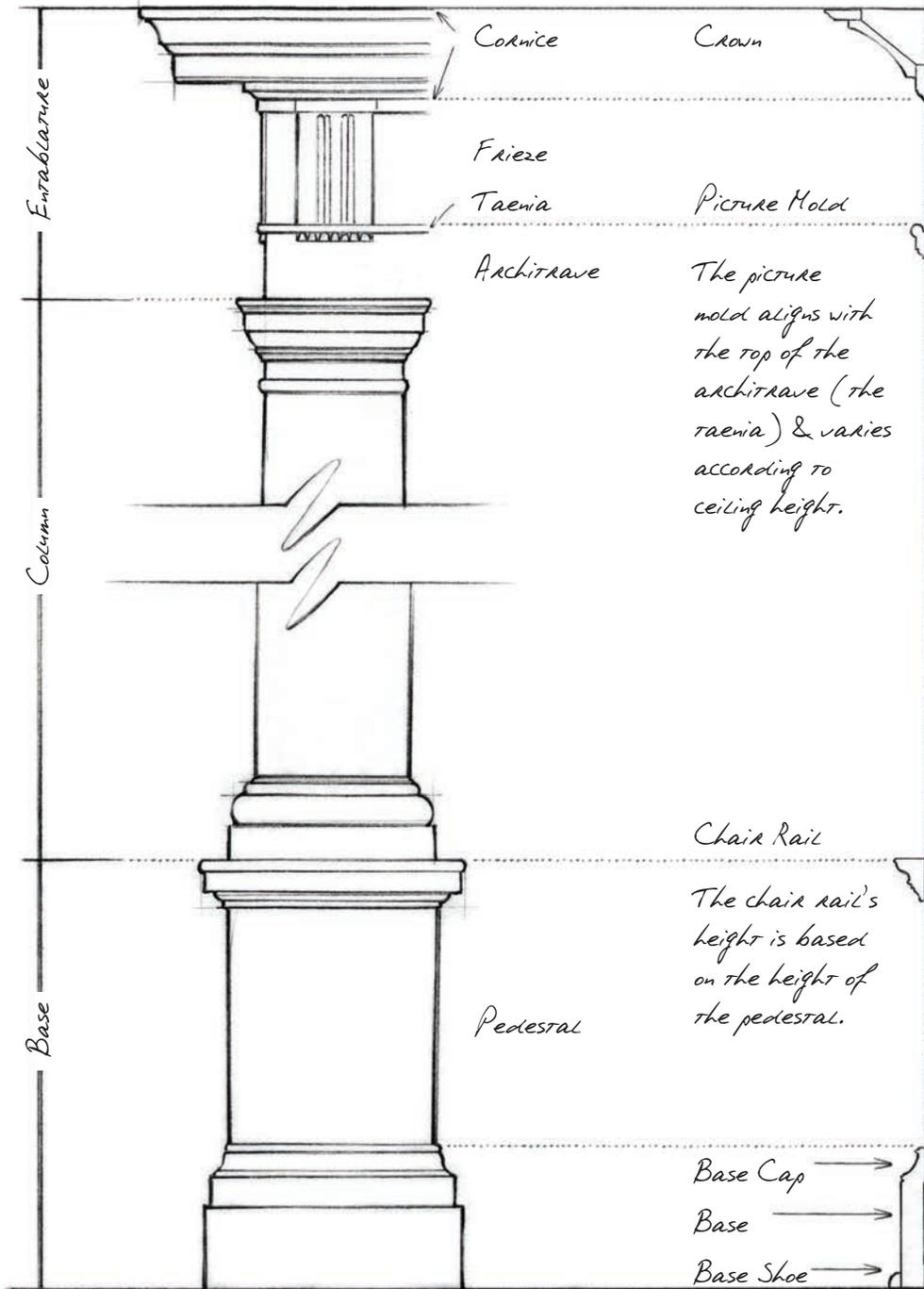


BEADED CASING

- WOC007 single beaded
- WOC010 double beaded
- WOC009 single beaded
- WOC008 single beaded

CAPS & FEDERAL PANEL

- WOSP001 federal panel
- WOWC003 wainscot cap
- WOWC006 wainscot cap
- WOWC002 wainscot cap



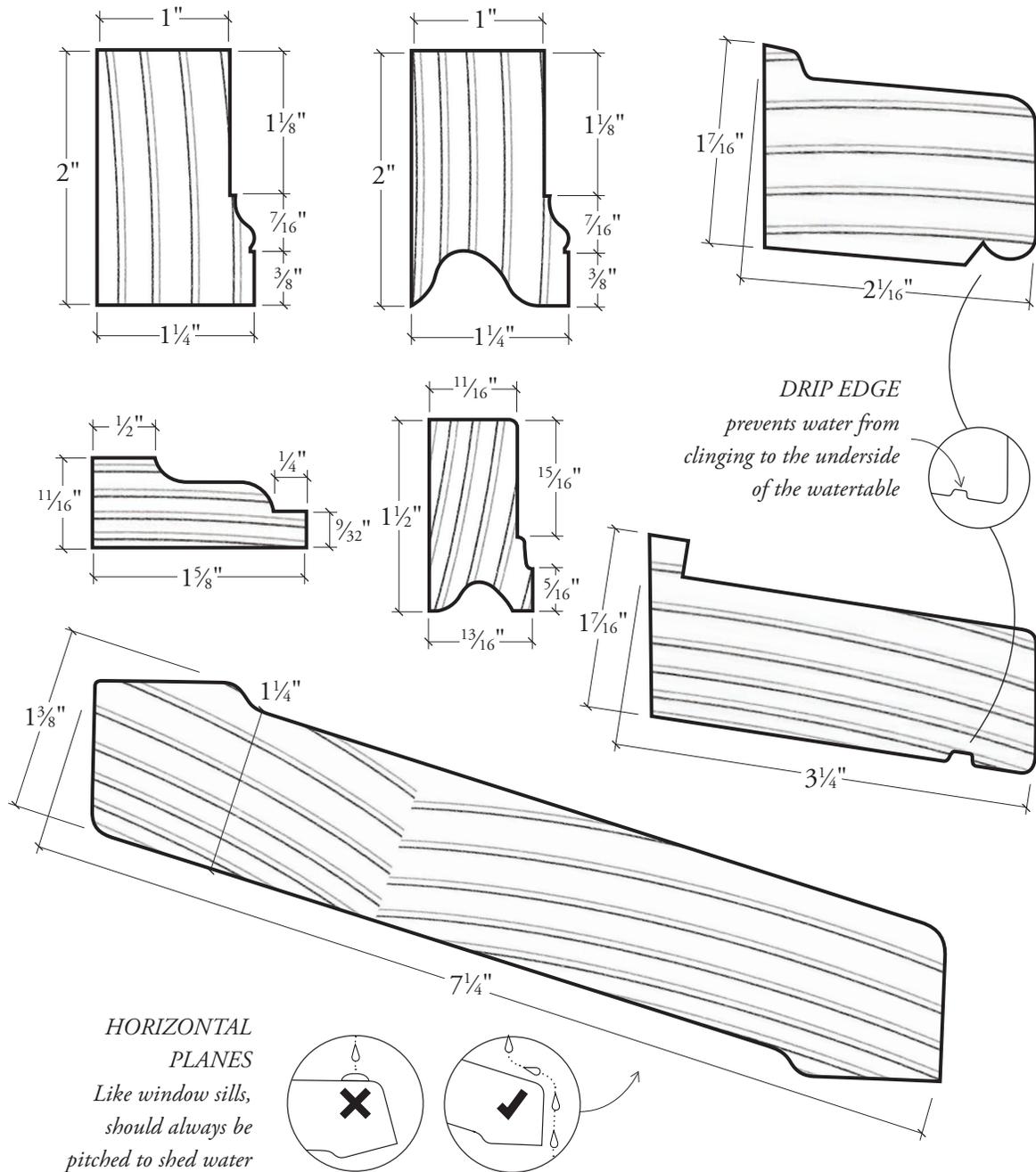
PROPORTION & SCALE USED SINCE ANCIENT TIMES:

The moldings we use on our homes today are derived from the shapes and proportions established by the Greeks and Romans. The chart above shows us the proper placement of moldings in a room is determined by the proportions

in the Classical system. The chair rail or wainscot cap in a room is established by the height of the pedestal. The same with the crown and picture mold. Even the size of the casing is given by the classical orders.

3/4

SCALE



EXTERIOR MOLDINGS

-  W1-381 Brick Mold
-  W1-516 Shingle Mold
-  W1-634 Watertable
-  W1-381K Brick w/ Key
-  W1-618 Stucco Mold
-  W1-640 Reversible Sill
-  W1-630 Watertable

TRU-CORE®

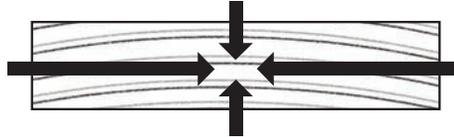
TECHNOLOGY

used in

**PROTECTED
TRIM BOARDS**

PENETRATES TO THE CORE

PRESERVATIVES DELIVERED DEEP INTO THE CORE The TRU-CORE® penetration technology takes five EPA registered decay and insect control preservatives and transports them to the core of the board, binding them to the wood fibers.



CARRIER, PENETRATION & FIXATION CHEMISTRY Five Decay and Termite Preservatives (Including Formosan)

PROTECTS HEARTWOOD

TRU-CORE® PENETRATES HEARTWOOD, OTHER TREATMENTS DO NOT FULLY PENETRATE ALL HEARTWOOD TRU-CORE® fully penetrates heartwood (unlike other outdated technologies). Heartwood typically makes up 30% of a board.

30 YEAR WARRANTY

Against rot, decay, formosan termites (& other wood eating insects). No end re-treatment required in the field to cut ends & nail holes. (Priming of cuts & nail holes still required.)

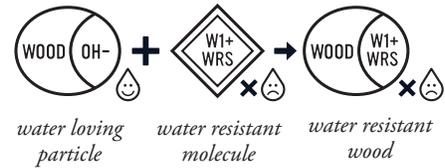
SAFETY/GOLD IAQ RATING

MEETS U.S. STANDARDS OF SAFETY

WindsorONE TRU-CORE® is applied in the USA. Other treatments are typically done overseas (New Zealand, Chile, China) due to the expense of operations & handling requirements needed to meet USA Environmental, Air Quality, Health & Safety standards. **SAFE FOR INTERIOR USE** Gold IAQ rating, suitable for interior use

WEATHER RESISTANT

WindsorONE Protected is resistant to many effects of weathering thanks to the new Weather Resistant System (WRS) additive.



WRS provides you with a board that reduces the potential for cracking, swelling, and other weathering damage. Furthermore, the WRS improves the coating performance and breathability of your trim.

HIGHER STANDARDS

MEETS/EXCEEDS STANDARDS:

- WindsorONE TRU-CORE® Protected program uses 5 EPA registered and globally accepted carbon based preservatives for interior and exterior use approved by the manufacturer for use in the AWWPA (American Wood Protection Association) wood use Categories UC2 and UC3A.
- TRU-CORE® Process treatments are used to meet numerous standards and specifications in New Zealand, Australia, U.S., UK, Pacific Islands, Hawaii, Japan, South Africa and many other areas of the world.
- TRU-CORE® Process treatments are approved by the Window and Door Manufacturer's Association of North America (WDMA) to be compliant with the WDMA IS-4 Standard.
- TRU-CORE® Process treatments are widely used to protect railway ties, decking, fencing, I-joists, plywood, framing, windows, doors, siding, trim, and many other wood products.

10 THINGS

about

PROTECTED TRIM BOARDS

18+ YEARS

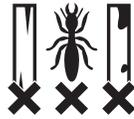
NO CLAIMS AGAINST ROT, INSECTS AND MOLD

Since its' launch, Protected Boards have been used on the exterior of homes with 0 claims against rot, insects & mold.



PROTECTED TO THE CORE; FULL PENETRATION

Because unlike the other guys, we're assuming you'll actually want to cut the material at some point.



PROTECTED AGAINST ROT, INSECTS & MOLD

Does not protect against your mother-in-law, hangovers, airport security, etc.



DURABLE FOR EXTERIOR & SAFE FOR INTERIOR

Gold Indoor Air Quality Rating, low VOC's & California Hippie Approved.



WEATHER RESISTANT SYSTEM

Water is for drinking, not trim boards.

30 YEAR

BACKED BY A 30 YEAR LIMITED* WARRANTY

*The "limitation" is you have to install it correctly (for an example, see note on priming cuts).



PROTECTION NOT DIMINISHED

By shaping, planing, sanding, fastening or molding (actual use does not void the warranty).



NO KNOTS; YOUR BOARDS ARE ALWAYS CLEAR

Imagine that, you can actually use every foot you pay for.



THE CUT SURFACES ONLY NEED PRIMING

No need to also apply special protection (we took care of that for you).



BUILD AMERICA: MANUFACTURED IN THE U.S.A.

Because everything else you bought was made in China.



**TRADITIONAL
S4SSE
TRIM BOARDS**

smooth surface four sides

| | | |
|---------------|--------|-----|
| nominal sizes | 16' | 20' |
| | 1x2 | . |
| | 1x3 | . |
| | 1x4 | . w |
| | 1x5 | . w |
| | 1x6 | . w |
| | 1x8 | . w |
| | 1x10 | . w |
| | 1x12 | . w |
| | 5/4x3 | . |
| | 5/4x4 | . |
| | 5/4x5 | . |
| | 5/4x6 | . |
| | 5/4x8 | . |
| | 5/4x10 | . |
| | 5/4x12 | . |

**TRADITIONAL
SPECIALTY
BOARDS**

TONGUE & GROOVE

| | | |
|--|-------|------------------|
| | SPBC4 | 5/16" x 3 5/16" |
| | SPBC6 | 2 3/32" x 5 1/2" |
| | WIBC6 | 3/4" x 5 3/8" |
| | WOTG | 2 3/32" x 5 1/2" |

NICKEL GAP

| | | |
|--|---------|---------------|
| | WOSNTG6 | 3/4" x 5 1/2" |
| | WOSNTG8 | 3/4" x 7 1/4" |

BEADED CASING

| | | |
|--|--------|---------------|
| | WOC007 | 3/4" x 3 1/2" |
| | WOC008 | 3/4" x 4 1/4" |
| | WOC009 | 3/4" x 5 1/4" |
| | WOC010 | 3/4" x 3 1/2" |

**TRADITIONAL
MOLDINGS**

APRONS

| | | |
|--|--------|----------------|
| | WOC004 | 3/4" x 3 3/16" |
| | WOC006 | 3/4" x 3 3/16" |
| | WOC007 | 3/4" x 3 1/2" |

DETAIL

| | | |
|--|---------|-----------------|
| | WOSP001 | 7/8" x 1 1/4" |
| | WOPM004 | 3/4" x 1 3/4" |
| | WOST001 | 7/16" x 1 1/16" |
| | WOST004 | 1/2" x 1 7/8" |
| | WOCV001 | 3/4" x 7/8" |
| | WOBS001 | 1/2" x 3/4" |
| | WOBB001 | 7/8" x 1 3/4" |
| | WOBB002 | 3/4" x 3/4" |

SPECIALTY

| | | |
|--|---------|-----------------|
| | WOCH001 | 1 5/8" x 2 1/4" |
| | WOCM002 | 3/4" x 4 7/16" |
| | WOCM003 | 1 5/8" x 4" |

CROWNS

| | | |
|--|---------|----------------|
| | WOCM001 | 3/4" x 3 1/2" |
| | WOCM004 | 1 1/16" x 4" |
| | WOCM005 | 3/4" x 4 7/16" |
| | WOCM006 | 3/4" x 4 7/16" |

CAPS

| | | |
|--|---------|------------------|
| | WOHC001 | 1 5/16" x 2 1/4" |
| | WOWC002 | 1 1/8" x 3" |
| | WOWC003 | 1 3/4" x 1 3/8" |
| | WOWC006 | 1 5/8" x 2 5/8" |

STOOLS

| | | |
|--|---------|------------------|
| | WOWS001 | 1 1/16" x 4 1/2" |
| | WOWS002 | 1 1/16" x 4 1/4" |

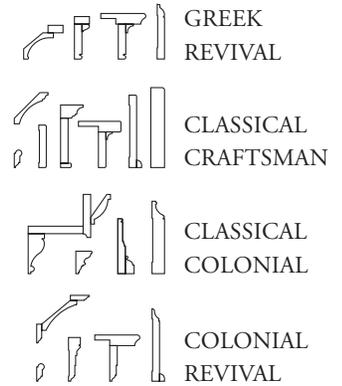
CASINGS

| | | |
|--|--------|------------------|
| | WOC001 | 3/4" x 5 1/2" |
| | WOC003 | 3/4" x 4 1/4" |
| | WOC005 | 1 3/16" x 4 3/8" |
| | WOC007 | 3/4" x 3 1/2" |

BASES

| | | |
|--|---------|------------------|
| | WOBM001 | 1 3/16" x 7 1/4" |
| | WOBM002 | 3/4" x 5 1/2" |
| | WOBM003 | 3/4" x 7 1/4" |
| | WOBM004 | 3/4" x 7 1/4" |
| | WOPB001 | 1 3/8" x 8" |

**FLOOR TO CEILING
STYLES**



30 YEAR WARRANTY IS ON PROTECTED BOARDS ONLY & IS BASED ON PROPER INSTALLATION

**visit WindsorONE.com/install for more information & FULL installation instructions.*



**WARRANTY*
PROTECTED BOARDS**

**PROTECTED
EXT. MOLDINGS**

| | | |
|--|---------|-------------------|
| | W1-618 | 1 3/16" x 1 1/2" |
| | W1-381K | 1 1/4" x 2" |
| | W1-381 | 1 1/4" x 2" |
| | W1-516 | 1 1/16" x 1 5/8" |
| | W1-640 | 1 3/8" x 7 1/4" |
| | W1-630 | 1 7/16" x 2 1/16" |
| | W1-634 | 1 7/16" x 3 1/4" |

**PROTECTED
S4SSE
TRIM BOARDS**

smooth surface four sides

nominal sizes | 16' 20'

| | | |
|--|--------|-----|
| | 1x2 | e |
| | 1x3 | . |
| | 1x4 | . w |
| | 1x5 | . w |
| | 1x6 | . w |
| | 1x8 | . w |
| | 1x10 | . w |
| | 1x12 | . w |
| | 5/4x3 | . |
| | 5/4x4 | . |
| | 5/4x5 | . |
| | 5/4x6 | . |
| | 5/4x8 | . |
| | 5/4x10 | . |
| | 5/4x12 | . |

**PROTECTED
S1S2E
TRIM BOARDS**

reversible rough sawn on one side, smooth on others with eased edges

nominal sizes | 16' 20'

| | | |
|--|--------|-----|
| | 1x2 | w w |
| | 1x3 | w w |
| | 1x4 | w w |
| | 1x6 | w w |
| | 1x8 | w w |
| | 1x10 | w w |
| | 1x12 | w w |
| | 5/4x3 | w w |
| | 5/4x4 | w w |
| | 5/4x6 | w w |
| | 5/4x8 | w w |
| | 5/4x10 | w w |
| | 5/4x12 | w w |

**PROTECTED
SPECIALTY
T&G & SHIPLAP**

| | | |
|--|------------|------------------|
| | SPBC4 | 5/16" x 3 3/16" |
| | SPBC6 | 2 3/32" x 5 1/2" |
| | SPBC8 | 2 3/32" x 7 1/4" |
| | WIBC6 | 3/4" x 5 3/8" |
| | WOTG | 2 3/32" x 5 1/2" |
| | WORS6 | 3/4" x 5 1/2" |
| | WORS8 | 3/4" x 7 1/4" |
| | 230 | 1 1/16" x 7 1/2" |
| | plantation | 3/4" x 5 1/2" |

(S1S2E continued) 16' 20'

| | | |
|--|--------|-----|
| | 2 x 2 | w w |
| | 2 x 4 | w w |
| | 2 x 6 | w w |
| | 2 x 8 | w w |
| | 2 x 10 | w w |
| | 2 x 12 | w w |

ANY QUESTIONS? NEED SAMPLES? INSTALLATION ADVICE? ASK THE BOYS: 888.229.7900

WindsorONE Protected is manufactured by Windsor Surry Company, an affiliate of WindsorONE | Manufactured in the U.S.A.

Some products have limited geography: KEY: e = east coast, w = west coast, . = both | October 2025





CRAFTSMANSHIP FIRST

Show off the detail work
on your projects and
generate more referrals.



HEALTH STARTS AT HOME

Gold Indoor Air Quality
Rating with a 30 yr
warranty against rot,
insects and mold.



BUILD AMERICA

Manufactured in the U.S.A.,
craftsmanship from
Willits, CA & Surry, VA.

WE WANT TO HEAR FROM YOU!

Product inquiries?
Installation advice?
Relationship issues?
Trouble sleeping at night?

ASK THE BOYS!

888.229.7900
asktheboys@
WindsorONE.com

YOUR DIGITAL TOOLBOX

WindsorONE.com
INSTALLATION
PRODUCT INFO
DEALER LOCATOR
CAD FILES
SAMPLE REQUEST
IDEA GALLERY
ON DESKTOP
ON TABLET
& ON MOBILE

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to see more jobsite visits.



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CRAFTSMANSHIP FIRST

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HEALTH STARTS AT HOME

Gold Indoor Air Quality Rating with a 30 yr warranty against rot, insects and mold.



BUILD AMERICA

Manufactured in the U.S.A., craftsmanship from Willits, CA & Surry, VA.

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We want to hear from you! call: 888.229.7900 ©2025 WindsorONE

